

U. S. Department of Agriculture
Soil Conservation Service
National Engineering Staff

April 1981 (Rev. 1)

Design Note No. 18*

Subject: "Unattached" ES drawings

Most Engineering Standard (ES) drawings are contained, because of their subject matter, in either sections of the national engineering handbook, technical releases, design notes, or other similar publications. Thus, such ES drawings are available by procurement of the publications in which they appear.

This design note provides a mechanism by which otherwise "unattached" ES drawings may be obtained.

These "unattached" ES drawings are contained herein. They group naturally into three categories. These are:

Group A: Schedules of National Standard Detail Drawings

- ES- 94 Series "B" Straight Drop Spillways
- ES-169 Standard Covered Risers
- ES-180 Standard Open Risers
- ES-186 Standard Impact Basins (also available in TR-49)
- ES-195 Standard Conduit Details
- ES-231 Standard Baffle Risers

Group B: Drop Inlet Spillway Standards

- ES-150 Covered Top Riser
- ES-151 Rectangular Open Top Riser
- ES-152 Square Open Top Riser
- ES-153 Restricted Flow Riser
- ES-154 Pipe Conduits
- ES-155 Pipe Conduit Outlets
- ES-156 Low Stage Inlets
- ES-232 Baffle Top Riser

Group C: Miscellaneous

- ES- 8 Circular Curve Pipe Layout Information
- ES- 11 Drop Spillway Nappe
- ES-157 Properties of Steel Angles with Equal Legs

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STANDARD PLANS: SERIES "B" REINFORCED CONCRETE DROP SPILLWAYS SCHEDULE SHOWING DRAWING NUMBER, CUBIC YARDS OF CONCRETE, AND POUNDS OF REINFORCING STEEL.

F	$\frac{L}{h}$	6	8	10	12	14	16	18	20	22	24	26	28	30
10	2-6	2101-6B 38.50 3653.89	2101-8B 40.25 4079.57	2101-10B 42.19 4038.44										
	3-0	2102-6B 40.07 4051.02	2102-8B 41.91 4409.92	2102-10B 43.98 4515.45	2102-12B 45.83 4837.60	2102-14B 47.67 5188.38	2102-16B 49.52 5502.04	2102-18B 52.69 5271.26	2102-20B 54.54 5458.22	2102-22B 56.38 5714.65	2102-24B 58.25 6102.21	2102-26B 60.08 6335.89	2102-28B 61.92 6707.70	2102-30B 63.77 7270.23
	3-6			2103-10B 46.81 5104.70	2103-12B 48.75 5398.62	2103-14B 50.69 5790.70	2103-16B 52.54 6181.37							
	4-0	2104-6B* 44.76 4979.57	2104-8B 46.78 5515.76	2104-10B 49.16 5617.58	2104-12B 51.18 5780.68	2104-14B 53.20 6222.16	2104-16B 55.22 6600.50	2104-18B 58.59 6379.79	2104-20B 60.61 6601.14	2104-22B 62.63 6853.84	2104-24B 64.65 7270.83	2104-26B 66.68 7685.13	2104-28B 68.70 8035.65	2104-30B 70.72 8492.21
	4-6												2105-26B 73.48 9288.91	2105-28B 75.58 9723.46
	5-0	2106-6B* 58.26 8337.86	2106-8B* 60.46 8704.38	2106-10B 62.66 9185.84	2106-12B 65.37 9190.06	2106-14B 67.57 9671.24	2106-16B 69.77 10099.38	2106-18B 73.42 9802.47	2106-20B 75.62 10047.62	2106-22B 77.82 10525.47	2106-24B 80.02 10851.85	2106-26B 82.22 11492.03	2106-28B 84.42 11969.87	2106-30B 86.62 12376.95
	6-0	2108-6B* 76.54 12355.69	2108-8B* 78.97 12507.68	2108-10B* 81.40 13199.92	2108-12B 84.53 13268.52	2108-14B 86.96 13950.67	2108-16B 89.39 14030.46	2108-18B 93.18 14338.86	2108-20B 95.62 14889.07	2108-22B 98.05 15265.29	2108-24B 100.48 15559.54	2108-26B 102.91 15803.93	2108-28B 105.53 16180.56	2108-30B 108.45

(1) Notes: Drawing No., cu. yds of concrete, and lbs.. of reinforcing steel are listed vertically in order for each size. Each drawing number shall be prefixed with the letters E. S.

(2) *The ratio of L + h is less than 2.0 for these values. Correction for hydraulic losses due to end contractions must be considered in the solution of the weir formula, for discharge capacity, before these drop spillways can be applied.

Definition of Symbols:

F = net drop from crest of weir to top of transverse sill in ft
 h = total depth of weir in ft

L = length of weir in ft

Load Assumptions:

1. Weight of concrete = 150 lbs/ft³
2. Weight of earth fill = 100 lbs/ft³
3. Weight of equivalent fluid against headwall = 62.4 lbs/ft³
4. Weight of equivalent fluid against sidewalls = 35 lbs/ft³
5. Weight of equivalent fluid against wingwalls = 35 lbs/ft³
6. Weight of equivalent fluid against headwall extensions = 5 lbs/ft³
7. Allowable soil bearing pressure = 2000 lbs/ft²

Allowable unit working stresses (Class B Concrete):

- (1) Ultimate compressive strength f'_c = 3000 lbs/sq in.
- (2) Extreme fiber stress in compression f_c = 1200 lbs/sq in.
- (3) Working stress for reinforcing steel f_s = 20,000 lbs/sq in.

STANDARD PLANS: STANDARD COVERED RISERS SELECTION OF STANDARD DETAIL DRAWINGS

Key to Drawing Numbers

The drawing numbers of the Standard Detail Drawings for Standard Covered Risers are given by:

ES-3ODD-[NN]_{ih}[NN]_{is}[E]_R

where

DD ≡ D = pipe conduit diameter, inches.

[NN]_{ih} ≡ N_{ih} = vertical distance from pipe invert at the riser to crest of the covered inlet of the riser, ft.

[NN]_{is} ≡ N_{is} = vertical distance from pipe invert at the riser to soil surface, ft. The soil surface is either the sediment or the embankment (berm) surface.

[E]_R ≡ riser is designed to be located in the [embankment reservoir area].

Standard Detail Drawings

Each set of Standard Detail Drawings for a Standard Covered Riser consists of four sheets. Each Standard Covered Riser is designed for a specific combination of N_{ih} and N_{is}.

A set of Standard Detail Drawings may be adapted to a range of riser heights. The height may vary from the full design height given by N_{ih} in the drawing number to five feet less than N_{ih}. The only exception to the preceding statement occurs with risers having D = 36 in. and N_{ih} = 15 ft, for which the height range is four feet.

The design combinations of N_{ih}, N_{is}, and N_{sh} for each pipe conduit diameter together with criteria for selecting the Standard Detail Drawings to be used for a given adaptation, are given on sheet 2 of this drawing.

Adaptation of Standard Detail Drawings

After the particular Standard Detail Drawings to be used have been selected, they must be adapted to the desired riser height. The adaptation is accomplished by completing the fill-ins left blank on sheets 1 and 3 of the drawings. The information required is self-explanatory. It consists of vertical dimensions, reinforcement bar lengths, reinforcement bar quantities, and volumes and weights of materials.

Volumes and Weights of Materials

Quantity schedules for each family of Standard Covered Risers are contained on the following sheets of this drawing:

Pipe Conduit Diameter	Sheet
D = 24 in.	3
30	4
36	5
42	6
48	7

Wind Projections

Risers to be located in the embankment are not designed for wind. An allowable wind projection is tabulated for these risers on the sheets containing the quantity schedules. The tabulated allowable wind projection was computed for the conditions:

- (1) No embankment is placed in the vicinity of the riser.
- (2) Moist soil condition, allowable earth bearing pressures are:

P_{max} ≤ 4 ksf

Paver ≤ 2 ksf

P_{min} ≥ 0 ksf

- (3) Wind acts on the sidewall at 50 psf.

- (4) The constructed riser height, above the top of the footing, does not exceed the allowable wind projection.

The assumption is made that the allowable wind projection for other conditions of embankment placement and riser height is not less than that tabulated. Thus, the tabulated allowable wind projection may be considered as the allowable vertical distance between the surface of the embankment and the top of the riser at any stage of construction.

REFERENCE

SCS Engineering Memo. - 50
SCS Technical Release - 29
SCS Technical Release - 30

U. S. DEPARTMENT OF AGRICULTURE
SOIL CONSERVATION SERVICE
ENGINEERING DIVISION - DESIGN UNIT

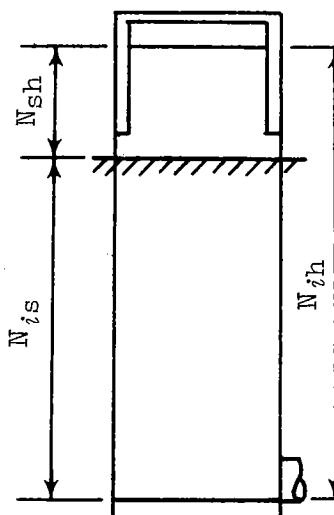
STANDARD DWG. NO.

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**STANDARD PLANS: STANDARD COVERED RISERS
SELECTION OF STANDARD DETAIL DRAWINGS**



Selection of Standard Detail Drawings

The selection of the particular Standard Detail Drawings to be adapted to the desired riser height is made as follows:

The N_{ih} of the Standard Detail Drawings to be selected is the smallest value of N_{ih} which is greater than or equal to the N_{ih} desired at the specific site and the N_{sh} of the Standard Detail Drawings to be selected is the greatest value of N_{sh} which is less than or equal to the N_{sh} desired at the specific site.

Thus:

N_{ih} of the standard $\geq N_{ih}$ desired at specific site

N_{sh} of the standard $\leq N_{sh}$ desired at specific site.

Four examples are given. These examples assume a 36 in. pipe conduit diameter and risers will be located in the embankment.

Example 1.

N_{ih} desired = 30.0', N_{sh} desired = 13.0', therefore
select ES-3036 - 3020E

Example 2.

N_{ih} desired = 28.5', N_{sh} desired = 13.0', therefore
select ES-3036 - 3020E

Example 3.

N_{ih} desired = 27.0', N_{sh} desired = 13.0', therefore
select ES-3036 - 3020E

Example 4.

N_{ih} desired = 27.0', N_{sh} desired = 15.0', therefore
select ES-3036 - 3015E.

REFERENCE

SCS Engineering Memo. - 50
SCS Technical Release - 29
SCS Technical Release - 30

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**STANDARD PLANS: STANDARD COVERED RISERS
SCHEDULE SHOWING DRAWING NUMBERS, VOLUMES
OF CONCRETE, AND WEIGHTS OF STEEL.**

**PIPE
CONDUIT
DIAMETER
= 24 "**

STANDARD DETAIL DRAWINGS, ES-3024-[NN] _{i_h} [NN] _{i_s} [E]_R

N_{ih} feet	RISERS TO BE LOCATED IN RESERVOIR AREA				RISERS TO BE LOCATED IN EMBANKMENT			
	$N_{sh} = N_{ih} - N_{is}$, feet				$N_{sh} = N_{ih} - N_{is}$, feet			
	5	10	15	20	5	10	15	20
40	4035R 41.45 0.97 7848 187	4030R 38.40 0.74 7550 206	4025R 39.00 0.74 7471 206	4020R 40.20 0.74 6588 167	4035E 57.55 0.97 11036 213 25	4030E 44.90 0.74 8434 218 19	4025E 38.00 0.74 7322 206 14	4020E 34.60 0.74 6106 167 9
	3530R 33.60 0.74 6035 206	3525R 33.60 0.74 5979 167	3520R 33.10 0.74 5977 167	3515R 33.30 0.60 4999 191	3530E 42.40 0.74 8064 218 19	3525E 35.50 0.74 6227 167 16	3520E 32.20 0.74 5667 167 10	3515E 28.20 0.60 6183 191 9
	3025R 29.20 0.74 5318 167	3020R 27.80 0.60 4957 154	3015R 28.20 0.60 4826 154	3010R 27.90 0.60 4595 118	3025E 32.20 0.74 5841 167 15	3020E 27.80 0.60 4935 154 10	3015E 25.30 0.60 4366 154 8	3010E 24.00 0.60 3980 118 14
	2520R 22.90 0.60 4298 154	2515R 22.90 0.60 3733 118	2510R 24.10 0.60 3857 116	2505R 24.10 0.60 3725 101	2520E 24.90 0.60 4454 154 11	2515E 21.50 0.60 3625 118 9	2510E 20.70 0.60 3372 116 12	2505E 21.30 0.60 3330 101 17
	2015R 18.60 0.60 3095 116	2010R 18.60 0.60 2893 98	2005R 18.90 0.60 2817 87	-	2015E 18.70 0.60 3045 116 9	2010E 17.80 0.60 2783 98 12	2005E 18.10 0.60 2622 87 15	-
15	1510R 15.10 0.60 2253 84	1505R 15.00 0.60 2279 78	-	-	1510E 14.80 0.60 2212 84 13	1505E 14.80 0.60 2247 78 13	-	-

Items, listed in vertical order per riser:

- (1) Partial drawing number - [NN] _{i_h} [NN] _{i_s} [E]_R
- (2) Volume of concrete for full height riser, N_{ih} equals tabulated value, cu. yds.
- (3) Change in volume of concrete per foot decrease in height of riser, cu. yds.
- (4) Weight of steel for full height riser, N_{ih} equals tabulated value, lbs.
- (5) Approximate change in weight of steel per foot decrease in height of riser, lbs.
- (6) Allowable wind projection, see sheet 1 of this drawing, feet.

REFERENCE

SCS Engineering Memo. - 50
SCS Technical Release - 29
SCS Technical Release - 30

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**STANDARD PLANS: STANDARD COVERED RISERS
SCHEDULE SHOWING DRAWING NUMBERS, VOLUMES
OF CONCRETE, AND WEIGHTS OF STEEL.**

**PIPE
CONDUIT
DIAMETER
= 30 "**

STANDARD DETAIL DRAWINGS, ES-3030-[NN] _{i_h} [NN] _{i_S} [$\frac{E}{R}$]								
N_{i_h} feet	RISERS TO BE LOCATED IN RESERVOIR AREA				RISERS TO BE LOCATED IN EMBANKMENT			
	$N_{sh} = N_{i_h} - N_{i_S}$, feet				$N_{sh} = N_{i_h} - N_{i_S}$, feet			
	5	10	15	20	5	10	15	20
40	4035R 51.97 1.16 10389 276	4030R 51.48 1.16 10036 276	4025R 51.82 1.16 9420 232	4020R 50.07 1.16 9674 232	4035E 69.37 1.16 13665 303 27	4030E 56.86 1.16 11160 276 22	4025E 53.23 1.16 9433 232 23	4020E 48.12 1.16 8867 232 20
	3530R 44.51 1.16 8533 232	3525R 44.51 1.16 8116 220	3520R 45.07 1.16 8144 194	3515R 42.38 0.89 7597 198	3530E 51.91 1.16 9908 232 20	3525E 47.22 1.16 8612 220 20	3520E 44.85 1.16 7952 194 21	3515E 38.91 0.89 6871 198 16
	3025R 36.83 0.89 7106 240	3020R 36.83 0.89 6511 198	3015R 35.43 0.89 6805 198	3010R 33.96 0.72 6319 181	3025E 40.11 0.89 7578 240 21	3020E 38.05 0.89 6600 198 20	3015E 35.12 0.89 6214 198 13	3010E 31.54 0.72 5688 181 17
	2520R 30.50 0.89 5533 162	2515R 29.03 0.72 5263 181	2510R 29.47 0.72 5118 148	2505R 28.83 0.72 5032 138	2520E 31.82 0.89 5728 162 14	2515E 27.79 0.72 5086 181 15	2510E 27.49 0.72 4767 148 15	2505E 27.63 0.72 4762 138 19
20	2015R 23.49 0.72 4363 148	2010R 23.61 0.72 4049 141	2005R 23.61 0.72 3713 111	-	2015E 23.93 0.72 4480 148 13	2010E 22.65 0.72 3897 141 14	2005E 22.99 0.72 3599 111 18	-
	1510R 19.04 0.72 3087 111	1505R 19.04 0.72 2880 94	-	-	1510E 19.04 0.72 3087 111 > 17	1505E 19.04 0.72 2845 94 > 17	-	-
	Items, listed in vertical order per riser:							
	(1) Partial drawing number - [NN] _{i_h} [NN] _{i_S} [$\frac{E}{R}$] (2) Volume of concrete for full height riser, N_{i_h} equals tabulated value, cu. yds. (3) Change in volume of concrete per foot decrease in height of riser, cu. yds. (4) Weight of steel for full height riser, N_{i_h} equals tabulated value, lbs. (5) Approximate change in weight of steel per foot decrease in height of riser, lbs. (6) Allowable wind projection, see sheet 1 of this drawing, feet.							

REFERENCE	U. S. DEPARTMENT OF AGRICULTURE SOIL CONSERVATION SERVICE ENGINEERING DIVISION - DESIGN UNIT	STANDARD DWG. NO. ES- 169 SHEET 4 OF 7 DATE 1 - 66
SCS Engineering Memo. - 50 SCS Technical Release - 29 SCS Technical Release - 30		

**STANDARD PLANS: STANDARD COVERED RISERS
SCHEDULE SHOWING DRAWING NUMBERS, VOLUMES
OF CONCRETE, AND WEIGHTS OF STEEL.**

**PIPE
CONDUIT
DIAMETER
= 36 "**

STANDARD DETAIL DRAWINGS; ES-3036-[NN]_{ih} [NN]_{is}[^E_R]

N _{ih} feet	RISERS TO BE LOCATED IN RESERVOIR AREA				N _{sh} = N _{ih} - N _{is} , feet	RISERS TO BE LOCATED IN EMBANKMENT				
	N _{sh} = N _{ih} - N _{is} , feet					N _{sh} = N _{ih} - N _{is} , feet				
	5	10	15	20		5	10	15	20	
40	4035R 69.35 1.67 13288 338	4030R 71.55 1.67 12319 269	4025R 69.35 1.67 11385 269	4020R 64.45 1.35 11981 306	N _{sh} = N _{ih} - N _{is} , feet	4035E 86.45 1.67 15936 360 30	4030E 80.05 1.67 13131 269 32	4025E 71.15 1.67 11486 269 25	4020E 60.25 1.35 11529 306 22	
	3530R 61.15 1.67 10766 269	3525R 56.25 1.35 10872 306	3520R 57.05 1.35 9635 263	3515R 54.45 1.35 9819 257		3530E 71.45 1.67 11945 269 26	3525E 59.55 1.35 11200 306 25	3520E 56.95 1.35 9693 263 24	3515E 51.85 1.35 9412 257 27	
	3025R 50.55 1.35 8975 263	3020R 48.65 1.35 8710 272	3015R 49.25 1.35 8078 208	3010R 45.50 1.04 8474 231		3025E 54.75 1.35 9432 263 22	3020E 49.75 1.35 8833 272 21	3015E 48.15 1.35 7857 208 20	3010E 42.90 1.04 7896 231 22	
	2520R 39.70 1.04 7263 227	2515R 39.70 1.04 6995 231	2510R 38.10 1.04 6441 178	2505R 36.35 0.85 6263 169		2520E 40.70 1.04 7373 227 17	2515E 40.10 1.04 7030 231 17	2510E 36.10 1.04 6194 178 18	2505E 34.75 0.85 6049 169 20	
20	2015R 31.05 0.85 5829 185	2010R 31.05 0.85 5363 169	2005R 30.45 0.85 5038 146		N _{sh} = N _{ih} - N _{is} , feet	2015E 30.55 0.85 5778 185 12	2010E 29.85 0.85 5228 169 18	2005E 28.85 0.85 4842 146 16		
	1510R 24.60 0.85 3984 142	1505R 24.60 0.85 3790 123				1510E 23.90 0.85 3893 142 > 17	1505E 23.90 0.85 3700 123 > 17			

Items listed in vertical order per riser:

- (1) Partial drawing number - [NN]_{ih}[NN]_{is}[^E_R]
- (2) Volume of concrete for full height riser, N_{ih} equals tabulated value, cu. yds.
- (3) Change in volume of concrete per foot decrease in height of riser, cu. yds.
- (4) Weight of steel for full height riser, N_{ih} equals tabulated value, lbs.
- (5) Approximate change in weight of steel per foot decrease in height of riser, lbs.
- (6) Allowable wind projection, see sheet 1 of this drawing, feet.

REFERENCE

SCS Engineering Memo. - 50
SCS Technical Release - 29
SCS Technical Release - 30

U. S. DEPARTMENT OF AGRICULTURE
SOIL CONSERVATION SERVICE
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**STANDARD PLANS: STANDARD COVERED RISERS
SCHEDULE SHOWING DRAWING NUMBERS, VOLUMES
OF CONCRETE, AND WEIGHTS OF STEEL.**

**PIPE
CONDUIT
DIAMETER
= 42"**

STANDARD DETAIL DRAWINGS, ES-3042-[NN] _{ih} [NN] _{is} [E] _R				
N_{th} feet	RISERS TO BE LOCATED IN RESERVOIR AREA			RISERS TO BE LOCATED IN EMBANKMENT
	$N_{sh} = N_{th} - N_{is}$, feet			
	5	10	15	20
40	4035R 90.75 2.27 16919 368	4030R 91.15 2.27 15054 310	4025R 82.85 1.89 17984 378	4020R 80.45 1.89 15145 308
	3530R 74.85 1.89 14754 375	3525R 71.55 1.89 12934 308	3520R 73.75 1.89 12942 301	3515R 67.35 1.53 12709 367
	3025R 67.85 1.89 11721 301	3020R 59.85 1.53 11071 313	3015R 57.95 1.53 11033 302	3010R 59.35 1.53 10284 251
	2520R 52.55 1.53 9509 251	2515R 53.95 1.53 9028 245	2510R 47.80 1.18 8541 257	2505R 43.05 0.97 8463 249
20	2015R 40.50 1.18 7583 260	2010R 36.45 0.97 7152 240	2005R 36.35 0.97 6702 192	-
	2015E 40.50 1.18 7583 260	2010E 35.85 0.97 7092 240	2005E 34.65 0.97 6501 192	-
	> 23	> 23	> 23	18
	-	-	-	-

Items, listed in vertical order per riser:

- (1) Partial drawing number - [NN]_{ih}[NN]_{is}[E]_R
- (2) Volume of concrete for full height riser, N_{th} equals tabulated value, cu. yds.
- (3) Change in volume of concrete per foot decrease in height of riser, cu. yds.
- (4) Weight of steel for full height riser, N_{th} equals tabulated value, lbs.
- (5) Approximate change in weight of steel per foot decrease in height of riser, lbs.
- (6) Allowable wind projection, see sheet 1 of this drawing, feet.

REFERENCE	U. S. DEPARTMENT OF AGRICULTURE SOIL CONSERVATION SERVICE ENGINEERING DIVISION - DESIGN UNIT	STANDARD DWG. NO. ES- 169 SHEET 6 OF 7 DATE 9-66
SCS Engineering Memo. - 50 SCS Technical Release - 29 SCS Technical Release - 30		

**STANDARD PLANS: STANDARD COVERED RISERS
SCHEDULE SHOWING DRAWING NUMBERS, VOLUMES
OF CONCRETE, AND WEIGHTS OF STEEL.**

**PIPE
CONDUIT
DIAMETER
= 48 "**

STANDARD DETAIL DRAWINGS, ES-3048-[NN] i_h [NN] i_s $[^E_R]$

N _{th} feet	RISERS TO BE LOCATED IN RESERVOIR AREA				RISERS TO BE LOCATED IN EMBANKMENT			
	N _{sh} = N _{th} - N _{is} , feet				N _{sh} = N _{th} - N _{is} , feet			
	5	10	15	20	5	10	15	20
40	4035R 122.90 2.96 20160 374	4030R 106.35 2.53 20404 428	4025R 106.25 2.53 20018 424	4020R 108.55 2.53 18132 362	4035E 134.80 2.96 22278 374	4030E 114.65 2.53 20878 428	4025E 105.15 2.53 19960 424	4020E 102.35 2.53 17941 362
35	3530R 97.75 2.53 17087 362	3525R 99.85 2.53 16846 362	3520R 87.05 2.11 16781 356	3515R 87.85 2.11 15872 356	3530E 105.75 2.53 17975 362	3525E 101.65 2.53 16834 362	3520E 83.95 2.11 16490 356	3515E 83.45 2.11 15415 356
30	3025R 78.25 2.11 14438 356	3020R 78.95 2.11 14419 356	3015R 72.35 1.71 13778 347	3010R 71.85 1.71 13618 344	3025E 82.55 2.11 14928 356	3020E 77.95 2.11 14252 356	3015E 68.95 1.71 13461 347	3010E 65.85 1.71 13008 344
25	2520R 60.95 1.71 11993 347	2515R 62.05 1.71 12070 344	2510R 56.95 1.33 11091 301	2505R 57.05 1.33 10984 298	2520E 63.25 1.71 12293 347	2515E 60.35 1.71 11873 344	2510E 54.15 1.33 10779 301	2505E 51.55 1.33
20	2015R 49.95 1.33 9599 301	2010R 48.05 1.33 9278 295	2005R 44.25 1.09 9027 278	-	2015E 49.95 1.33 9599 301	2010E 46.95 1.33 9131 295	2005E 42.65 1.09 8795 278	-
	-	-	-	-	-	-	-	-

Items listed in vertical order per riser:

(1) Partial drawing number - [NN] i_h [NN] i_s $[^E_R]$

(2) Volume of concrete for full height riser, N_{th} equals tabulated value, cu. yds.

(3) Change in volume of concrete per foot decrease in height of riser, cu. yds.

(4) Weight of steel for full height riser, N_{th} equals tabulated value, lbs.

(5) Approximate change in weight of steel per foot decrease in height of riser, lbs.

(6) Allowable wind projection, see sheet 1 of this drawing, feet.

REFERENCE

SCS Engineering Memo. - 50
SCS Technical Release - 29
SCS Technical Release - 30

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SOIL CONSERVATION SERVICE
ENGINEERING DIVISION - DESIGN UNIT

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STANDARD PLANS: STANDARD OPEN RISERS SELECTION OF STANDARD DETAIL DRAWINGS

Key to Drawing Numbers

The drawing numbers of the Standard Detail Drawings for Standard Open Risers are given by:

ES-31DD-[NN]_{th}[NN]_{is}[^E_R]

where

DD ≡ D = pipe conduit diameter, inches.

[NN]_{th} ≡ N_{th} = vertical distance from pipe invert at the riser to crest of the Open Riser Inlet, ft.

[NN]_{is} ≡ N_{is} = vertical distance from pipe invert at the riser to soil surface, ft. The soil surface is either the sediment or the embankment (berm) surface.

[^E_R] ≡ riser is designed to be located in the [embankment reservoir area].

Standard Detail Drawings

Each set of Standard Detail Drawings for a Standard Open Riser consists of four sheets. The Open Riser Inlet is shown on sheet 4.

The Standard Open Risers tabulated on sheet 2 of this drawing are designed for N_{th} = N_{is}.

A set of Standard Detail Drawings may be adapted to a range of riser heights. The height may vary from the full design height given by N_{th} in the drawing number to five feet less than N_{th}. The only exception to the preceding statement occurs with risers having D = 36 in. and N_{th} = 10 ft, for which the height range is four feet.

Selection of Standard Detail Drawings

The set of Standard Detail Drawings to be selected is that having the smallest N_{th} which is greater than or equal to the N_{th} desired at the specific site.

Adaptation of Standard Detail Drawings

After the Standard Detail Drawings have been selected, they must be adapted to the desired riser height. The adaptation is accomplished by completing the fill-ins on sheets 1 and 3 of the drawings. The value to be inserted in a fill-in is either a vertical dimension, a reinforcement bar length, a reinforcement bar quantity, a reinforcement bar weight, or a concrete volume.

Volumes and Weights of Materials

Quantities for Standard Open Risers are given on sheet 2 of this drawing.

Wind Projections

Risers to be located in the embankment are not designed for wind load. An allowable wind projection is tabulated for these risers on sheet 2. The tabulated allowable wind projection was computed for the conditions:

- (1) No embankment is placed in the vicinity of the riser.
- (2) Moist soil condition, allowable earth bearing pressures are:

$$P_{max} \leq 4 \text{ ksf}$$

$$P_{av} \leq 2 \text{ ksf}$$

$$P_{min} \geq 0 \text{ ksf}$$

- (3) Wind load on the sidewall is 50 psf.

- (4) The constructed riser height, above the top of the footing, does not exceed the allowable wind projection.

The assumption is made that the allowable wind projection for other conditions of embankment placement and riser height is not less than that tabulated. Thus, the tabulated allowable wind projection may be considered as the allowable vertical distance between the surface of the embankment and the top of the riser at any stage of construction.

REFERENCE

SCS Engineering Memo. - 50

U. S. DEPARTMENT OF AGRICULTURE
SOIL CONSERVATION SERVICE
ENGINEERING DIVISION - DESIGN UNIT

STANDARD DWG. NO.

ES-180

SHEET 1 OF 2

DATE 3-68

STANDARD PLANS: STANDARD OPEN RISERS

**SCHEDULE SHOWING DRAWING NUMBERS, VOLUMES OF CONCRETE,
AND WEIGHTS OF STEEL.**

STANDARD DETAIL DRAWINGS, ES-3124-[NN]_{th}, [NN]_{is} [$\frac{E}{R}$]

N _{th} = N _{is}	ES-3124-		ES-3130-		ES-3136-		ES-3142-		ES-3148-	
	R	E	R	E	R	E	R	E	R	E
3535	35.55 0.97	51.55 0.97	43.94 1.16	61.16 1.16	60.25 1.67	76.90 1.67	80.05 2.27	92.83 2.27	108.50 2.96	118.90 2.96
	7038 187	10189 213	9270 276	12500 303	11999 338	14608 360	15210 368	17484 380	18092 374	19886 374
	-	25	-	27	-	30	-	33	-	34
	27.70 0.74	36.19 0.74	36.50 1.16	43.70 1.16	52.15 1.67	61.93 1.67	64.85 1.89	71.45 1.89	83.35 2.53	89.85 2.53
3030	6024 206	7219 218	7413 232	8743 232	9454 269	10626 269	13045 375	13444 375	15019 362	15583 362
	-	19	-	20	-	26	-	30	-	31
	23.40 0.74	26.20 0.74	28.80 0.89	31.88 0.89	41.75 1.35	45.14 1.35	55.85 1.89	59.23 1.89	63.85 2.11	66.65 2.11
	4511 167	5011 167	5986 240	6414 240	7662 263	8113 263	9929 301	10226 301	12370 356	12536 356
2525	-	15	-	21	-	22	-	25	-	26
	17.00 0.60	18.90 0.60	22.48 0.89	23.62 0.89	30.60 1.04	31.20 1.04	40.41 1.53	41.22 1.53	46.55 1.71	47.35 1.71
	3487 154	3607 154	4387 162	4539 162	5951 227	6054 227	7792 251	7806 251	9925 347	9901 347
	-	11	-	14	-	17	-	22	-	>25
1515	12.70 0.60	12.65 0.60	15.45 0.72	15.73 0.72	21.92 0.85	21.08 0.85	28.50 1.18	27.36 1.18	35.55 1.33	34.05 1.33
	2288 116	2215 116	3242 148	3316 148	4539 185	4450 185	5865 260	5684 260	7531 301	7207 301
	-	9	-	13	-	12	-	> 19	-	>20
	9.32 0.60	8.76 0.60	11.01 0.72	10.84 0.72	15.50 0.85	14.36 0.85	-	-	-	-
1010	1446 84	1382 84	1966 111	1924 111	2695 142	2566 142	-	-	-	-
	-	> 12	-	> 13	-	> 13	-	-	-	-

Items, listed in vertical order per riser:

- (1) Volume of concrete for full height riser, N_{th} = N_{is}, cu. yds.
- (2) Change in volume of concrete per foot decrease in height of riser, cu. yds.
- (3) Weight of steel for full height riser, N_{th} = N_{is}, lbs.
- (4) Approximate change in weight of steel per foot decrease in height of riser, lbs.
- (5) Allowable wind projection, ft. (see sheet 1 of this drawing)

REFERENCE	U. S. DEPARTMENT OF AGRICULTURE SOIL CONSERVATION SERVICE ENGINEERING DIVISION - DESIGN UNIT	STANDARD DWG. NO. ES - 180 SHEET <u>2</u> OF <u>2</u> DATE <u>3-68</u>
SCS Engineering Memo. - 50		

**STANDARD PLANS: STANDARD IMPACT BASINS
SCHEDULE SHOWING DRAWING NUMBERS, VOLUMES
OF CONCRETE, AND WEIGHTS OF STEEL.**

STANDARD DETAIL DRAWINGS ES-4WWW	QUANTITIES*	
	STEEL - lbs.	CONCRETE - cu. yds.
ES-4050	1500	10
-4060	1900	12.5
-4070	2200	15
-4080	2800	20
-4090	3300	23
-4100	3900	28
-4110	4800	33
-4120	5700	38
-4130	6700	43.5
-4135	7300	46.5
-4140	7900	50.5
-4145	8800	55
-4150	10,000	58.5
-4155	10,600	62
-4160	11,000	65
-4165	12,400	70
-4170	13,300	73.5
-4175	14,100	77

Key to Drawing Numbers

The drawing numbers of the Standard Detail Drawings for Standard Impact Basins are given by:

ES-4WWW

where

WWW ≡ width of basin, WW.W ft

*Quantities of steel and concrete tabulated were obtained from sheet 1 of each ES-drawing. These quantities are approximate since quantities vary with pipe diameter.

REFERENCE

U. S. DEPARTMENT OF AGRICULTURE
SOIL CONSERVATION SERVICE
ENGINEERING DIVISION - DESIGN UNIT

STANDARD DWG. NO.

ES- 186

SHEET 1 OF 1

DATE 5 - 70

STANDARD PLANS: STANDARD CONDUIT DETAILS

SCHEDULE SHOWING DRAWING NUMBERS

AVAILABLE STANDARD DETAIL DRAWINGS
FOR
REINFORCED CONCRETE PRESSURE PIPE
PRINCIPAL SPILLWAYS

Class (a) dams more than 50 ft. high, and all class (b) and class (c) dams		Alternate for class (a) dams less than 50 ft. high	
ES-5018-CE	ES-5036-CE	ES-5118-CE	ES-5136-CE
-CR	-CR	-CR	-CR
-BE	-BE	-BE	-BE
-BR	-BR	-BR	-BR
ES-5024-CE	ES-5042-CE	ES-5124-CE	ES-5142-CE
-CR	-CR	-CR	-CR
-BE	-BE	-BE	-BE
-BR	-BR	-BR	-BR
ES-5030-CE	ES-5048-CE	ES-5130-CE	ES-5148-CE
-CR	-CR	-CR	-CR
-BE	-BE	-BE	-BE
-BR	-BR	-BR	-BR

Key to Drawing Numbers

The drawing numbers of the Standard Detail Drawings for Standard Conduit Details are given by:

$$ES-5[1]^0 DD-[C][B][E][R]$$

where

$DD \equiv D$ = pipe conduit diameter, inches

$[C][B]$ = pipe is supported on cradles or beddings

$[E][R]$ = foundation is earth (yielding) or rock (non-yielding)

Completion of Standard Detail Drawings

Various items must be filled in to complete the drawings for inclusion in a set of construction plans. These are: the pipe strength requirements, the pipe joint requirements, the steel schedule, and material quantities. Relations are given from which the volumes of concrete may be obtained.

REFERENCE	U. S. DEPARTMENT OF AGRICULTURE SOIL CONSERVATION SERVICE ENGINEERING DIVISION - DESIGN UNIT	STANDARD DWG. NO. ES- 195 SHEET <u>1</u> OF <u>1</u> DATE <u>10-70</u>
SCS Engineering Drawing, ES-154		

STANDARD PLANS: STANDARD BAFFLE RISERS SELECTION OF STANDARD DETAIL DRAWINGS

Key to Drawing Numbers

The drawing numbers of the Standard Detail Drawings for Standard Baffle Risers are given by:

ES-32DD-[NN]_{ih}[NN]_{is}[E]_R

where

DD ≡ D = pipe conduit diameter, inches

[NN]_{ih} ≡ N_{ih} = vertical distance from pipe invert at the riser to crest of the Baffle Riser Inlet, ft.

[NN]_{is} ≡ N_{is} = vertical distance from pipe invert at the riser to soil surface, ft. The soil surface is either the sediment or the embankment (berm) surface.

[E] ≡ riser is designed to be located in the [embankment reservoir area].

Standard Detail Drawings

Each set of Standard Detail Drawings for a Standard Baffle Riser consists of four sheets. The Baffle Riser Inlet is shown on sheet 4.

The Standard Baffle Risers tabulated on sheet 2 of this drawing are designed for N_{ih} = N_{is}.

A set of Standard Detail Drawings may be adapted to a range of riser heights. The height may vary from the full design height given by N_{ih} in the drawing number to five feet less than N_{ih}. The only exception to the preceding statement occurs with risers having D = 36 in. and N_{ih} = 10 ft, for which the height range is four feet.

Selection of Standard Detail Drawings

The set of Standard Detail Drawings to be selected is that having the smallest N_{ih} which is greater than or equal to the N_{ih} desired at the specific site.

Adaptation of Standard Detail Drawings

After the Standard Detail Drawings have been selected, they must be adapted to the desired riser height. The adaptation is accomplished by completing the fill-ins on sheets 1 and 3 of the drawings. The value to be inserted in a fill-in is either a vertical dimension, a reinforcement bar length, a reinforcement bar quantity, a reinforcement bar weight, or a concrete volume.

Volumes and Weights of Materials

Quantities for Standard Baffle Risers are given on sheet 2 of this drawing.

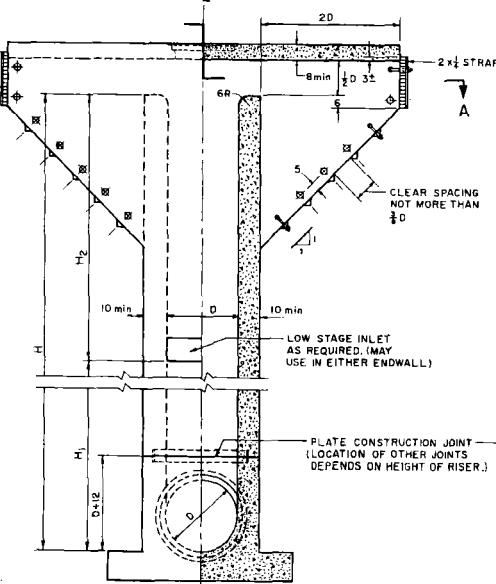
Wind Projections

Risers to be located in the embankment are not designed for wind load. An allowable wind projection is tabulated for these risers on sheet 2. The tabulated allowable wind projection was computed for the conditions:

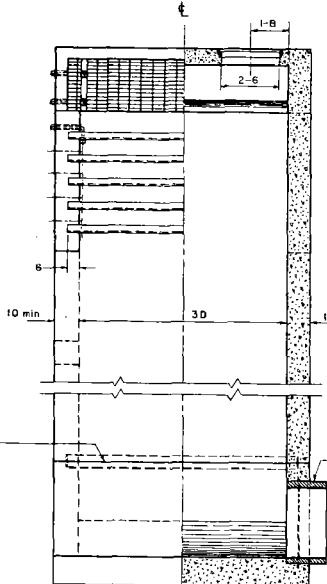
- (1) No embankment is placed in the vicinity of the riser.
- (2) Moist soil condition, allowable earth bearing pressures are:
 $P_{max} \leq 4 \text{ ksf}$
 $P_{av} \leq 2 \text{ ksf}$
 $P_{min} \geq 0 \text{ ksf}$
- (3) Wind load on the sidewall is 50 psf.
- (4) The constructed riser height, above the top of the footing, does not exceed the allowable wind projection.

The assumption is made that the allowable wind projection for other conditions of embankment placement and riser height is not less than that tabulated. Thus, the tabulated allowable wind projection may be considered as the allowable vertical distance between the surface of the embankment and the top of the riser at any stage of construction.

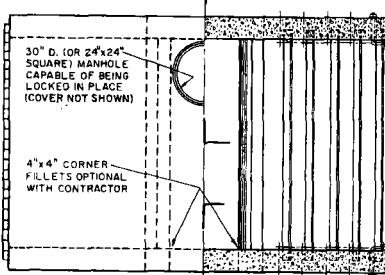
REFERENCE	U. S. DEPARTMENT OF AGRICULTURE SOIL CONSERVATION SERVICE ENGINEERING DIVISION - DESIGN UNIT	STANDARD DWG. NO. ES-231 SHEET <u>1</u> OF <u>2</u> DATE <u>3-80</u>
National Engineering Manual Part 536		



SECTION A-A
FOOTING AND SPIGOT WALL FITTING NOT SHOWN

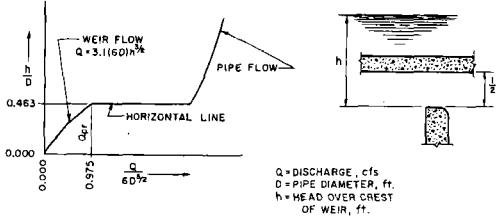


SECTION B-B



SECTION C-C

LOW STAGE INLET DETAILS TO BE HANDLED AS A MODIFICATION OF THESE STANDARDS BY THE FIELD



SCOPE

1. The covered top riser is a standard for two-stage risers, and also for single-stage risers in multi-purpose sites if the maximum sediment elevation is set at least $(2D+1')$ below the crest.

2. Height Ranges of Riser:

- High stage, $H_2 = (2D+6')$ to 20 feet
Low stage, $H_1 = 0$ to 30 feet
Sum, $H = H_2 + H_1 \leq 40$ feet.

CRITERIA

1. Pipe Diameters and Associated Discharges:

D	$Q_{pr} = 0.975(6D)^{1/2}$	$Q_{max} = \frac{30}{\pi} D^2$
24	33	94
30	58	148
36	93	212
42	135	288
48	188	376

Note:
Maximum allowable nominal velocity in pipe = 30 f.p.s.

2. Hydraulic Losses (pipe flow):

Head loss between pool water surface and the projected hydraulic grade line at the pipe entrance = 1.0 times the velocity head in the pipe.

3. Trashrocks:

Required net area for National Standard Detailed Drawings-to-be computed from Q_{max} as listed in Criterion 1), and an allowable average velocity of 2.0 f.p.s. All bolts, nuts, pipe sleeves, and grating, to be galvanized or otherwise protected by corrosion resistant coating except when made of aluminum.

4. Cover slab live load=100 psf plus weight of any equipment on the slab.

5. Flotation:

When riser is in reservoir-the ratio of the weight of riser to the weight of the volume of water displaced by the riser shall not be less than 1.5.
When riser is in the embankment-add to the weight of the riser, the buoyant weight of submerged fill over footing projections.

6. Dry Dams:

Where sediment is not a problem-set crest of low stage inlet at required elevation.
Where sediment is a problem-use a series of slotted openings up the longitudinal sides. Trashrocks are not required for these openings.

7. Materials:

Concrete: Class B, $f'_c = 4000$ psi, $f_c = 1600$ psi.

Reinforcing Steel: Intermediate grade.

Trashrock: Structural steel or structural aluminum.

NOTES

1. Riser Analyses: Standards to be developed for risers located in the embankment (at berm) and for risers located in reservoir area.
2. Round Bottom: May be obtained by use of a pipe cut longitudinally along its diameter, or may be formed by removable semi-circular forms acceptable to the engineer.
3. Drainage of Pool: Provision of means of draining pool to be handled as a modification of these standards by the Field.

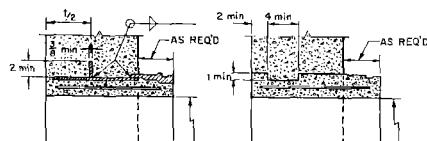
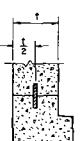
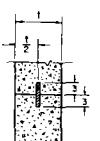
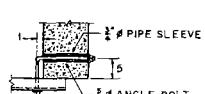
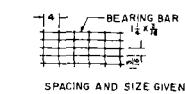


PLATE CONSTRUCTION JOINT DETAIL



BOLT DETAIL



GRATING DETAIL-STEEL OR ALUMINUM.

DROP INLET SPILLWAYS STANDARD FOR COVERED TOP RISER

U. S. DEPARTMENT OF AGRICULTURE SOIL CONSERVATION SERVICE

0-11

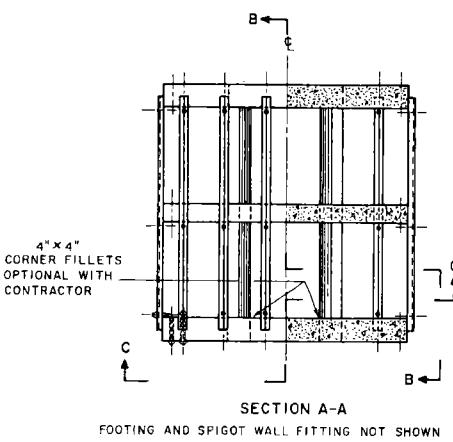
Designed ENGINEERING DIV. I-53 Approved by _____

Drawn E.S.A. I-53 Title: _____

Treated G.B.G. I-53 Date: _____

Sheet Drawing No. _____

ENGINEERING DIVISION - DESIGN SECTION	
ENGINEERING APPROVAL	CARTOGRAPHIC APPROVAL
REDESIGNED BY	DRAWN BY
CHECKED BY	STANDARD DWG. NO.
DATE	SHEET
54	



SCOPE

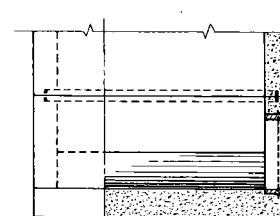
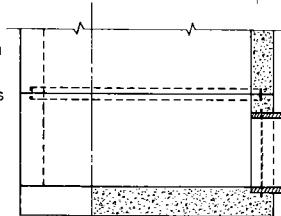
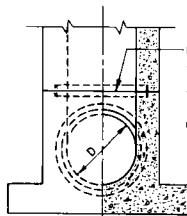
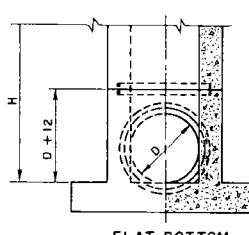
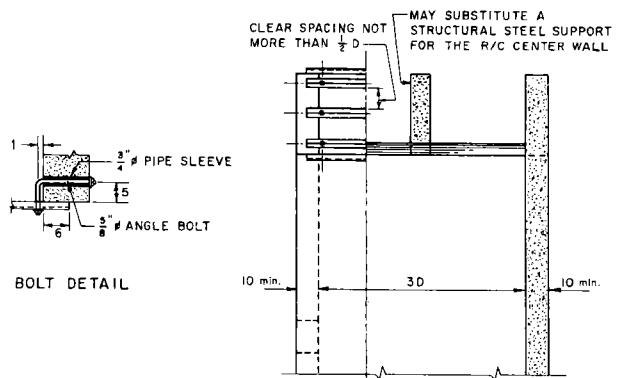
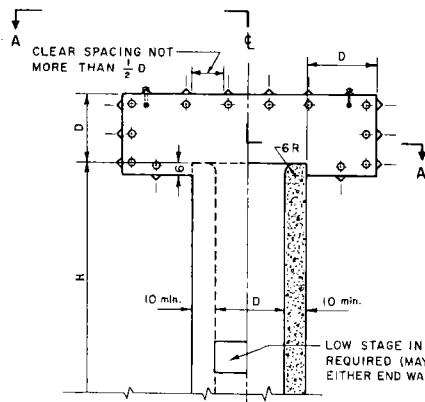
- The rectangular open top riser is a standard for one and two-stage risers.
- Height Ranges of Riser:**
 - High stage, $H_2 =$ up to 20 ft.
 - Low stage, $H_1 =$ up to 30 ft.
 - Sum, $H = H_2 + H_1 \leq 40$ ft.

CRITERIA

- Pipe Diameters and Associated Discharges:**

D	$Q_{max} = \frac{39}{4} \pi D^2$
24	94
30	148
36	212
42	288
48	376

Note: Maximum allowable nominal velocity in pipe = 30 fpm
- Trashracks:**
Required net area for National Standard Detailed Drawings - to be computed from Q_{max} as listed in Criteria (1) and an allowable average velocity of 2.0 fpm. All bolts, nuts, pipe sleeves, and grating to be galvanized or otherwise protected by corrosion resistant coating except when made of aluminum. Grating may be used in front of weir crest (but not for more than 9" above crest). If grating used, check required net area of trashrack, a revision of the anti-vortex wall dimensions may be necessary.
- Anti-vortex Walls:**
Omit center anti-vortex wall when $D < 36"$. The bottom of the anti-vortex walls may be formed with a 45° slope when the riser is located in the reservoir.
- Floating:**
When riser is in reservoir - the ratio of the weight of riser to the weight of the volume of water displaced by the riser shall not be less than 1.5. When riser is in embankment - add to the weight of the riser, the buoyant weight of the submerged fill over the footing projections.



SECTION C-C

LOW STAGE INLET DETAILS TO BE HANDLED AS A

5. Dry Dams:

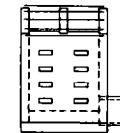
Where sediment is not a problem - set crest of single stage riser, or crest of low stage inlet of two-stage riser, at required elevation.
Where sediment is a problem - use a series of slotted openings up the longitudinal sides. Trashracks are not required for these openings.

6. Materials:

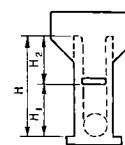
Concrete : Class B, $f'_c = 4000$ psi, $f_c = 1600$ psi.
Reinforcing Steel: Intermediate grade.
Trashrack : Structural steel or structural aluminum.

NOTES:

- Riser Analyses:**
Standards to be developed for risers located in the embankment (at berm) and for risers located in the reservoir area.
- Round Bottom:** May be obtained by use of a pipe cut longitudinally along a diameter, or may be formed by removable semi-circular forms acceptable to the engineer.
- Drainage of Pool:**
Provision of means of draining pool to be handled as a modification of these standards by the Field.



DRY-DAMS
SEE CRITERIA (5)



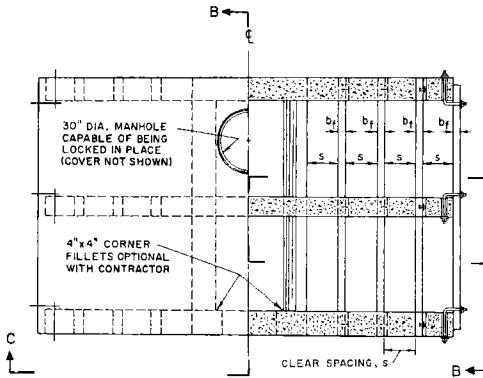
RISER IN RESERVOIR
SEE CRITERIA (3)

DROP INLET SPILLWAYS STANDARD FOR RECTANGULAR OPEN TOP RISER

**U. S. DEPARTMENT OF AGRICULTURE
SOIL CONSERVATION SERVICE**

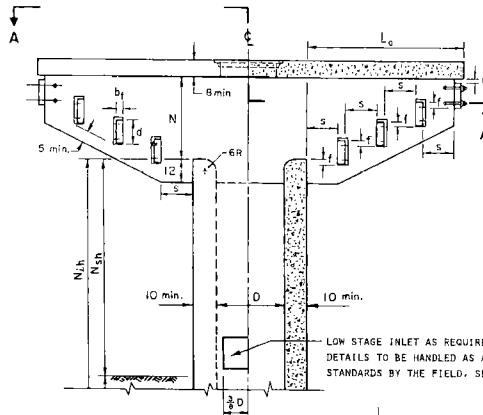
ENGINEERING DIVISION - DESIGN SECTION	
ENGINEERING APPROVAL	CARTOGRAPHIC APPROVAL
DESIGNER BY	DRAWN BY

Date	1-63	Approved by	____
Designed ENGINEERING DIV.	E.S.A.	Drawn	1-63



SECTION A-A

FOOTING AND SPIGOT WALL FITTING NOT SHOWN



SCOPE

1. THE BAFFLE TOP RISER IS A STANDARD FOR ONE AND TWO-STAGE RISERS.
2. HEIGHT RANGES OF RISER:
 $N_{sh} \leq 20$ FT.
 $N_{cs} \leq 35$ FT.
 $N_{sh} \leq 40$ FT.

CRITERIA

1. PIPE DIAMETERS AND ASSOCIATED DISCHARGES:

D	$Q_{MAX} = \frac{20}{4} \pi D^2$
24	94
30	147
36	212
42	289
48	377

2. HYDRAULICS:

THE WEIR DISCHARGE COEFFICIENT, C:

 $C = 3.1$ (CLEAR WATER FLOW) $C = 2.0$ (TRASH LABEN FLOW)FOR $D \times 5D$ RISERS WITH ROUND BOTTOMS, THE ENTRANCE HEAD LOSS COEFFICIENT, K_e : $K_e = 0.60$ (CLEAR WATER FLOW) $K_e = 0.65$ (TRASH LABEN FLOW)DURING PIPE FLOW, THE HEAD LOSS BETWEEN POOL WATER SURFACE AND THE PROJECTED HYDRAULIC GRADE LINE AT THE PIPE ENTRANCE = K_e TIMES THE VELOCITY HEAD IN THE PIPE.

NOTE:

MAXIMUM ALLOWABLE NOMINAL
VELOCITY IN PIPE = 30 FPS

3. BAFFLES:

REQUIRED NET AREA FOR NATIONAL STANDARD DETAILED DRAWINGS - TO BE COMPUTED FROM
 G_{MAX} AS LISTED IN CRITERIA (1) AND AN ALLOWABLE AVERAGE VELOCITY OF 2.5 FPS.
THE CLEAR HORIZONTAL DISTANCE BETWEEN BAFFLES, S:

$$\frac{D}{3} \leq s \leq \frac{D}{2}$$

THE VERTICAL OVERLAP BETWEEN BAFFLES, f:
 $f \geq 3''$ THE CLEARANCE BETWEEN THE COVER SLAB AND THE TOP-MOST BAFFLE, U:
 $2'' \leq u \leq 3''$ ALL BOLTS, NUTS, AND PIPE SLEEVES TO BE GALVANIZED OR OTHERWISE PROTECTED BY
CORROSION RESISTANT COATING EXCEPT WHEN MADE OF ALUMINUM.

4. COVER SLAB:

COVER SLAB LIVE LOAD = 100 PSF PLUS WEIGHT OF EQUIPMENT ON THE SLAB,

$$L_0 = B(s + t_f)$$

 $B =$ NUMBER OF BAFFLES ON ONE SIDE OF INLETTHE DISTANCE BETWEEN THE WEIR CREST AND THE UPSIDE OF THE COVER SLAB, N_s , IS
EQUAL TO OR GREATER THAN THE HEAD OVER THE CREST AT WHICH THE CONDUIT PRIMES
AND FULL CONDUIT FLOW BEGINS FOR "WITH TRASH" CONDITIONS. I.E., $K_e = 0.65$
AND $C = 2.0$.

5. ANTI-VORTEX WALLS:

OMIT CENTER ANTI-VORTEX WALL WHEN $D < 36''$.

6. FLOTATION:

WHEN RISER IS IN RESERVOIR - THE RATIO OF THE WEIGHT OF RISER TO THE WEIGHT
OF THE VOLUME OF WATER DISPLACED BY THE RISER SHALL NOT BE LESS THAN 1.5.
WHEN RISER IS IN EMBANKMENT - SAME AS ABOVE, BUT ADD TO THE WEIGHT OF THE
RISER, THE BUOYANT WEIGHT OF THE SUBMERGED FILL OVER THE FOOTING PROJECTIONS.

7. DRY DAMS:

WHEN SEDIMENT IS NOT A PROBLEM - SET CREST OF SINGLE STAGE RISER, OR CREST
OF LOW STAGE INLET OF TWO-STAGE RISER, AT REQUIRED ELEVATION.
WHERE SEDIMENT IS A PROBLEM - USE A SERIES OF SLOTTED OPENINGS UP THE LONGI-
TUDINAL SIDES (SEE ES-151). TRASHRACKS ARE NOT REQUIRED FOR THESE OPENINGS.

8. MATERIALS:

CONCRETE : CLASS 4000, $f_c = 1500$ PSI.

REINFORCING STEEL : GRADE 40.

BAFFLE : AMERICAN STANDARD CHANNELS, MISCELLANEOUS CHANNELS, STRUCTURAL STEEL TUBING OR REINFORCED CONCRETE BEAMS.

NOTES:

1. RISER ANALYSES:

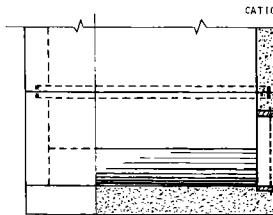
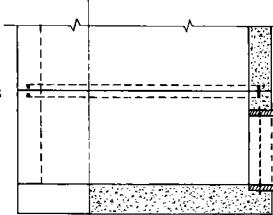
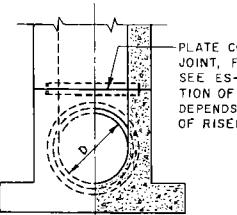
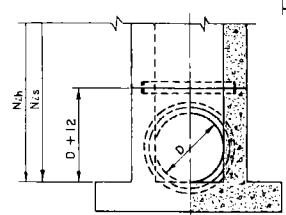
STANDARDS TO BE DEVELOPED FOR RISERS LOCATED IN THE EMBANKMENT
(AT BERM) AND FOR RISERS LOCATED IN THE RESERVOIR AREA.

2. ROUND BOTTOM:

MAY BE OBTAINED BY USE OF REMOVABLE SEMI-CIRCULAR FORMS ACCEPTABLE TO THE ENGINEER.

3. DRAINAGE OF POOL:

PROVIDING FOR MEANS OF DRAINING POOL TO BE HANDLED AS A MODIFICATION OF THESE STANDARDS BY THE FIELD.



SECTION C-C

SECTION B-B

DROP INLET SPILLWAYS
STANDARD FOR
BAFFLE TOP RISERU. S. DEPARTMENT OF AGRICULTURE
SOIL CONSERVATION SERVICED-61
NES
Approved by _____
Drawn: H.J.G. Date: _____
Checked: _____

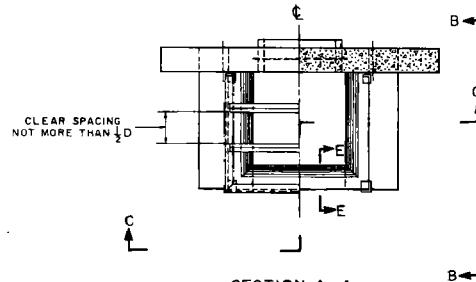
SCOPE

1. The square open top riser is a standard for one and two-stage risers.
2. Height Ranges of Riser:
High stage: $H_2 \leq$ up to 20 feet. (If one-stage riser, $H_2 \leq 40$ feet.)
Low stage: $H_1 \leq$ up to 30 feet.
 $\text{Sum: } H_1 + H_2 + H_3 \leq 40$

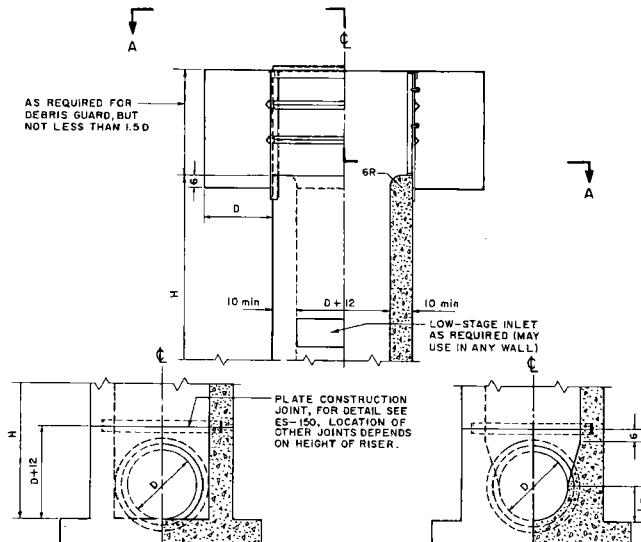
CITERIA

1. Pipe Diameters and Associated Discharges:

D	$Q_{\max} = 30 \pi D^2$	Note:
24	94	Maximum allowable nominal
30	148	velocity in pipe = 30 f.p.s.
36	212	
42	288	
48	376	
2. Trashracks:
Fabrication—welded or bolted.
Required net area for National Standard Detailed Drawings—to be computed from Q_{\max} , as listed in Criteria 1, and an allowable average velocity of 2.0 f.p.s.
All bolted or welded joints and plates to be galvanized or otherwise protected by corrosion-resistant coating except when made of aluminum.
Grating may be used at weir crest level (but not for more than 3' above crest).
Required net area is exclusive of any grated area.
3. Flotation:
When riser is in reservoir—the ratio of the weight of riser to the weight of the volume of water displaced by the riser shall not be less than 1.5.
When the riser is in embankment—add to the weight of the riser, the buoyant weight of the submerged fill over the footing projections.



SECTION A-A



SECTION C-C

LOW STAGE INLET DETAIL TO BE HANDLED AS A MODIFICATION OF THESE STANDARDS BY THE FIELD.

4. Dry Dams:

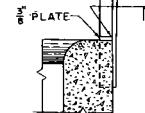
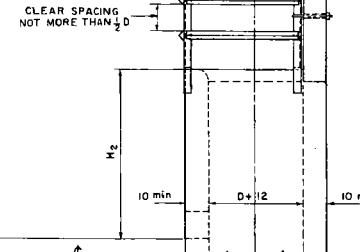
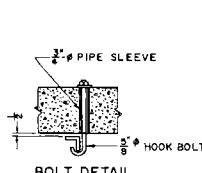
Where sediment is not a problem—set crest of single stage riser or crest of low stage inlet of two-stage riser, at required elevation.
Where sediment is a problem—use a series of slotted openings up the long longitudinal sides. Trashracks are not required for these openings

5. Materials:

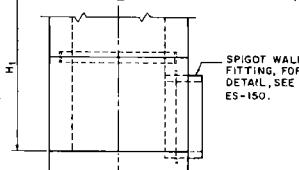
Concrete: Class B, $f_c = 4000$ psi, $f_t = 1600$ psi.
Reinforcing Steel: Intermediate grade.
Trashrack: Structural steel or structural aluminum.

NOTES

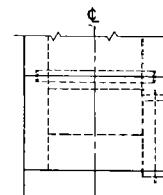
1. Riser Analyses:
Standards to be developed for risers located in the embankment (at berm) and for risers located in the reservoir area.
2. Round Bottom: May be obtained by use of a pipe cut longitudinally along a diameter, or may be formed by removable semi-circular forms acceptable to the engineer.
3. Drainage of Pool:
Provision of means of draining pool to be handled as a modification of these standards by the Field.



SECTION E-E



FLAT BOTTOM



ROUND BOTTOM

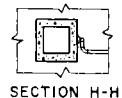
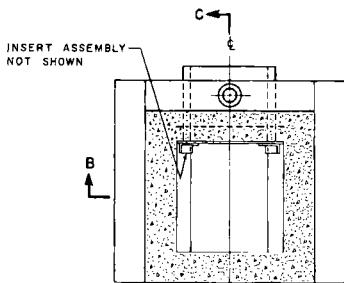
SECTION B-B

DROP INLET SPILLWAYS STANDARD FOR SQUARE OPEN TOP RISER

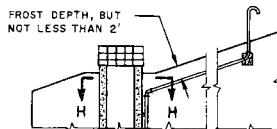
U. S. DEPARTMENT OF AGRICULTURE
SOIL CONSERVATION SERVICE

ENGINEERING DIVISION - DESIGN SECTION	
ENGINEERING APPROVAL	CARTOGRAPHIC APPROVAL
RENDERED BY	DRAWN BY
CHIEVED BY	STANDARD CIV. NO.

Date	1-63	Approved by	
Designed ENGINEERING DIV.		1-63	Tell _____
Drawn E.S.A.		1-63	TIME _____
Checked G.B.G.		2-63	Street - Townline Rd.

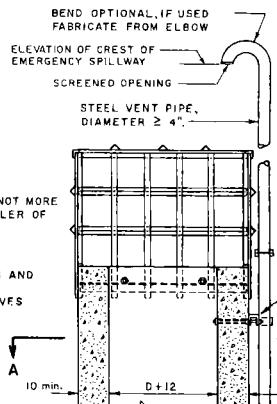
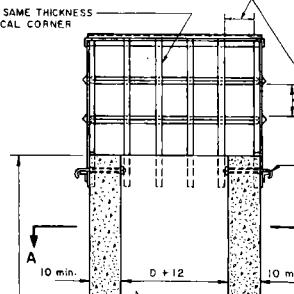


SECTION H-H

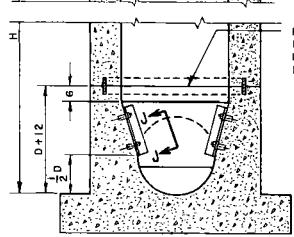
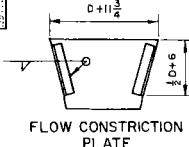


ALTERNATE VENT LAYOUT

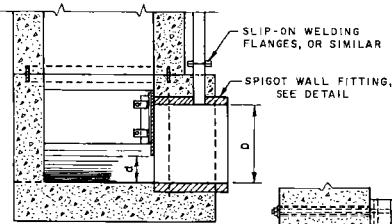
SECTION A-A



SECTION A-A

SECTION B-B
VENT PIPE NOT SHOWN

SECTION C-C



SECTION C-C

SCOPE

1. Pipe Diameters: $D = 24"$ or $30"$ 2. Maximum Height (H) = 40ft.

CRITERIA

1. Discharge:

$$Q = 0.67a \sqrt{2gh} \quad \text{Where the area (a) may be found from ES-97, sheet 1 of 7, and the head (h) is measured from the centroid of the area.}$$

2. Trestrock:

Fabrication - welded or bolted.

Required Net Area for National Standard Detailed Drawings - to be computed from Q_{max} and an allowable average velocity of 2.0 f.p.s. All bolts, nuts, and pipe sleeves, to be galvanized or otherwise protected by corrosion resistant coating except when made of aluminum.

3. Floction:

When riser is in reservoir - the ratio of the weight of the riser to the weight of volume of water displaced by the riser shall not be less than 1.5.

When riser is in embankment - add to the weight of the riser, the buoyant weight of the submerged fill over the floating projections.

4. Materials:

Concrete: Class B, $f_c = 4000$ psi, $f_c' = 1600$ psi.

Reinforcing Steel: Intermediate grade.

Trashrock: Structural Steel or structural aluminum.

NOTES:

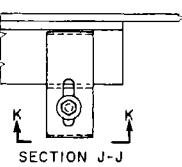
1. Riser Analyses:

Standards to be developed for risers located in the embankment (at berm) and for risers located in the reservoir area.

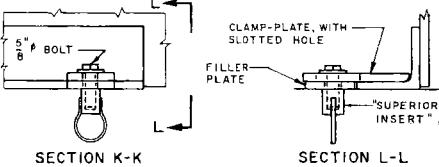
2. Round Bottom: May be obtained by use of a pipe cut longitudinally along a diameter, or may be formed by removable semi-circular forms acceptable to the engineer.

3. Drainage of Pool:

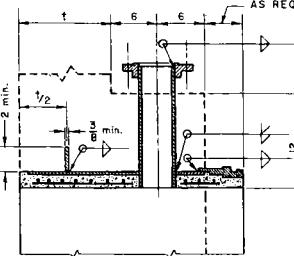
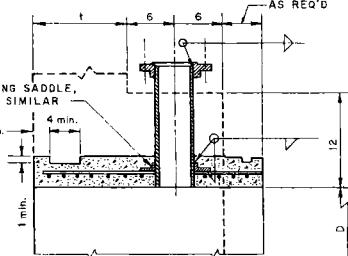
Provision of means of draining pool to be handled as a modification of these standards by the Field.



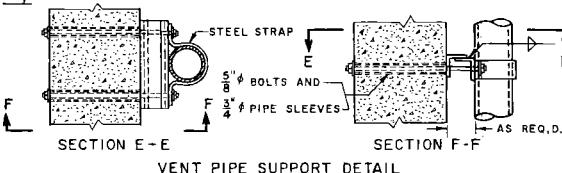
CONSTRUCTION PLATE CONNECTION DETAIL



SECTION L-L

FOR PIPE AS DESIGNED AND MANUFACTURED
UNDER A.W.W.A. SPECIFICATIONS C-300,
C-301, AND C-302, AND A.S.T.M.
DESIGNATION C-361.FOR PIPE AS DESIGNED AND MANUFACTURED
UNDER A.W.W.A. SPECIFICATION C-302 AND
A.S.T.M. DESIGNATION C-361.

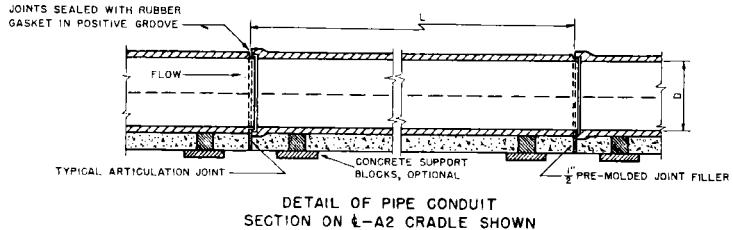
VENTED SPIGOT WALL FITTING DETAIL



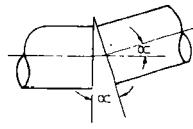
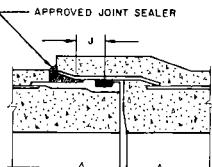
VENT PIPE SUPPORT DETAIL

DROP INLET SPILLWAYS
STANDARD FOR
RESTRICTED FLOW RISERU. S. DEPARTMENT OF AGRICULTURE
SOIL CONSERVATION SERVICE

Engineering Approval	Cartographic Approval	Date	Approved by
Designed By	Drawn By	Drawn Date	Title
Checked By	Standard Dwg. No.	Traced I.C.G.	Sheet Drawing No.



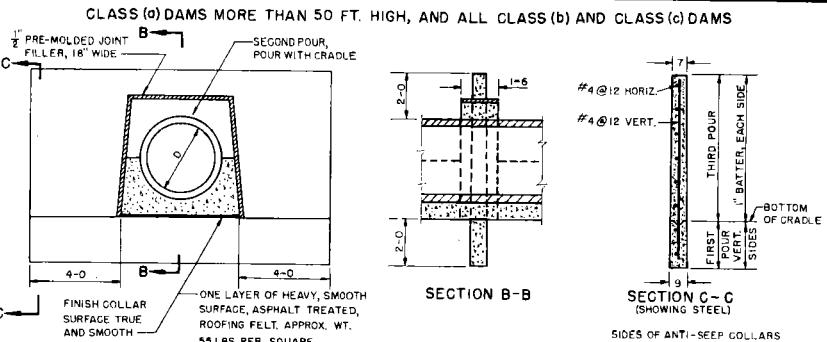
WHEN A1 CRADLE USED:
CUT LONGITUDINAL BARS AT 3° FROM EACH
SIDE OF ARTICULATION JOINT. USE NO DOWELS.



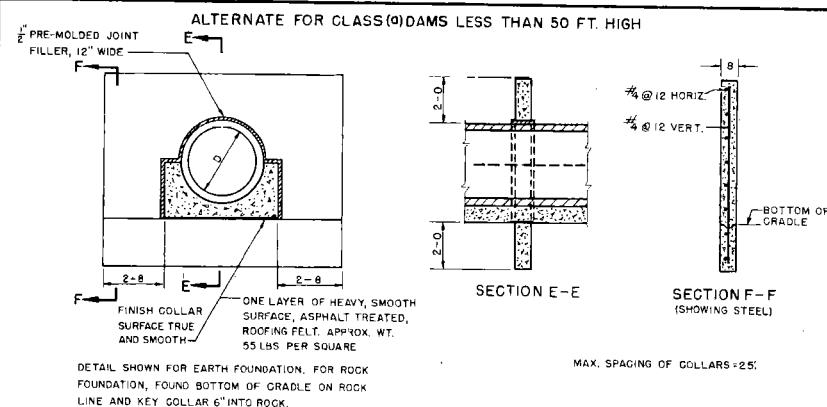
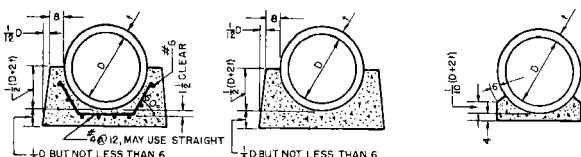
PIPE JOINT DISPLACEMENT CHARACTERISTICS

L FEET	J INCHES	OC RADIAN

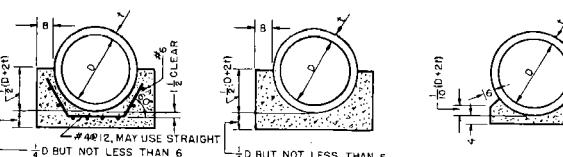
PRIOR APPROVAL OF PIPE AND PIPE JOINT DETAIL PROPOSED FOR USE, TO BE REQUIRED BY THE SPECIFICATIONS.



DETAIL OF ANTI-SEEP COLLAR



DETAIL OF ANTI-SEEP COLLAR



PIPE AND CRADLE OR BEDDING ALTERNATES

MINIMUM THREE EDGE BEARING TEST STRENGTH LOAD IN POUNDS PER LINEAL FOOT OF PIPE FOR CORRESPONDING PIPE AND CRADLE OR BEDDING

CRADLE OR BEDDING	PIPE SPECIFICATION	LOAD TO PRODUCE NO MORE THAN 0.01 INCH CRACK	LOAD TO PRODUCE NO MORE THAN 0.001 INCH CRACK
A1	G-300		
	G-301		
	G-302		
A2	G-300		
	G-301		
	G-302		
ASTM	F-211		
	F-212		
	F-213		

SCOPE:

- Pipe Dimensions:
D=24, 30, 36, 42, and 48

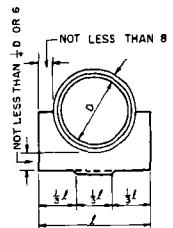
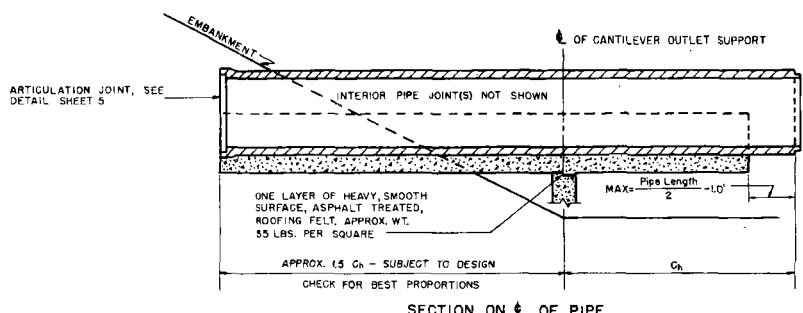
CRITERIA:

- Materials (except pipe):
 - Concrete: Class B, f'c=4000 psi, fc=1500 psi
 - Reinforcing Steel: Intermediate grade
- Applicable Criteria:
 - Engineering Memorandum SCS-27
 - Engineering Memorandum SCS-42 (rev.2)
 - Technical Release No. 5
 - Technical Bulletin No. 19

DROP INLET SPILLWAYS STANDARD FOR PIPE CONDUITS

U. S. DEPARTMENT OF AGRICULTURE SOIL CONSERVATION SERVICE

Approved by
Engineering Div. I-53
Date: _____
Drawn by: _____
E.S.A.
Drawing No. _____

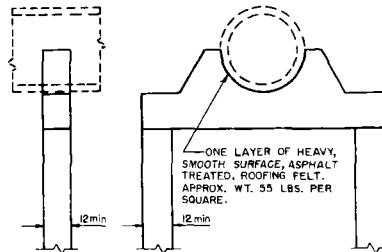
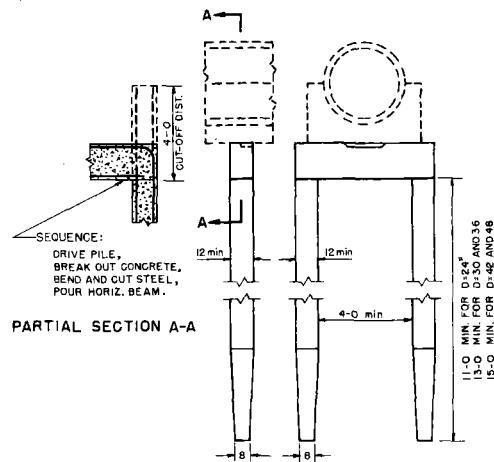
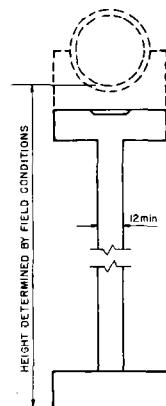
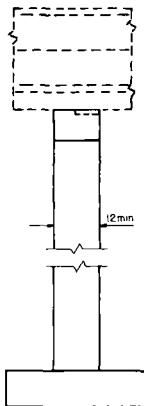


SCOPE:
Pipe Diameters:
D=24", 30, 36, 42, and 48

CRITERIA:
Materials:
Concrete: Class B, $f_c=4000$ psi, $f_t=1600$ psi.
Reinforcing Steel: Intermediate grade

BENTS FOR CANTILEVER OUTLETS

STANDARDS TO BE PREPARED FOR THE THREE TYPES, FIELD TO SELECT BENT DESIRED



THIS BENT DETAIL FOR USE WITH CONCRETE STEEL CYLINDER PIPE HAVING SUFFICIENT STRENGTH AND LENGTH SUCH THAT A Poured CANTILEVER OUTLET BEAM IS NOT REQUIRED

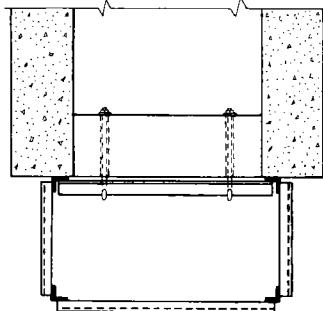
COLUMN BENT

PILE BENT

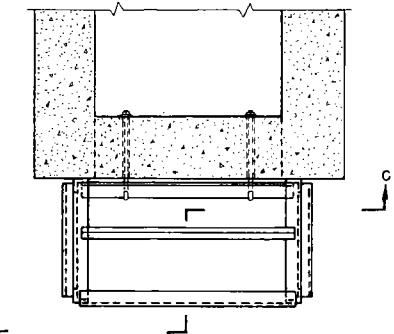
PIPE BEAM BENT

DROP INLET SPILLWAYS STANDARD FOR PIPE CONDUIT OUTLETS

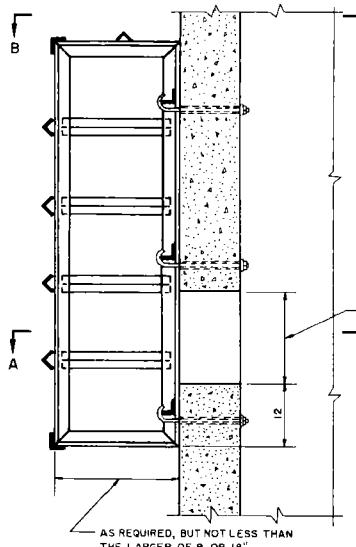
U. S. DEPARTMENT OF AGRICULTURE
SOIL CONSERVATION SERVICE



SECTION A—A



SECTION B—B



SECTION C—C

GENERAL NOTE:

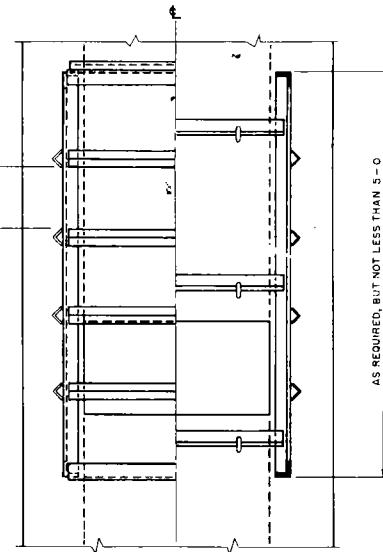
LOW STAGE INLET DETAILS TO BE HANDLED AS A MODIFICATION
OF THE STANDARDS BY THE FIELD.
THIS SHEET CONTAINS DETAILS AND INFORMATION RECOMMENDED
FOR USE WITH THE STANDARDS.

SCOPE:

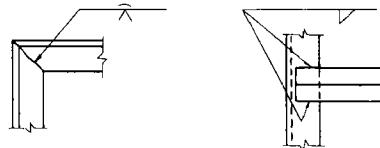
I. These details apply to the standard covered top, rectangular open top, and square open top risers.

CRITERIA:

1. Trashracks:
Required net area for National Standard Detailed Drawings—to be computed from G_{max} for the low stage inlet and an allowable average velocity of 2.0 fps. Grating may be used at low stage inlet level, but required net area is exclusive of any grated area. Fabrication—may be welded or bolted. Welds shown here. All bolts, nuts, pipe sleeves, and grating to be galvanized or otherwise protected by corrosion resistant coating except when made of aluminum. Number and spacing of $\frac{3}{8}$ " bolts, $\frac{3}{8}$ " pipe sleeves and support angles to be determined as required for strength and rigidity.
2. Materials:
Structural steel or structural aluminum.



AS REQUIRED, BUT NOT LESS THAN 5'-0"



WELDING DETAILS

ENGINEERING DIVISION - DESIGN SECTION	CARTOGRAPHIC APPROVAL
DESIGNED BY	DRAWN BY
CHECKED BY	STANDARD ENG. NO.

**DROP INLET SPILLWAYS
RECOMMENDATIONS FOR
LOW STAGE INLETS**

U. S. DEPARTMENT OF AGRICULTURE
SOIL CONSERVATION SERVICE

Designed, ENGINEERING DIV.	Date	Approved by
Drawn, E.S.A.	Date	Title
Typed, J.H.D.	Date	Title
	Drawing No.	

STRUCTURAL DESIGN: CIRCULAR CURVE, DIMENSIONING AND LAYOUT FOR REINFORCED CONCRETE SECTIONAL PIPE.

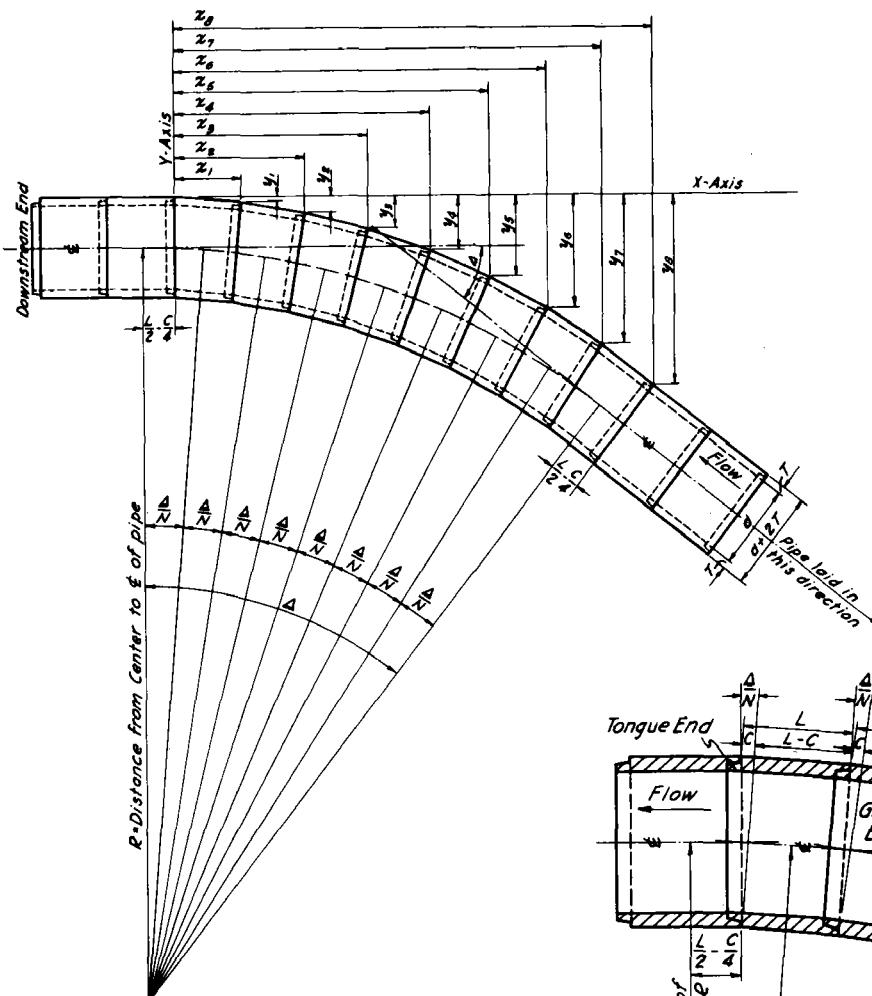


Fig. 1

FORMULAS

$$1. \tan \frac{\Delta}{N} = \frac{C}{d+2T}; \text{ Largest recommended } \frac{\Delta}{N} = 5^\circ$$

$$R = \left[\frac{2L - C}{4C} \right] \{ \sqrt{(d+2T)^2 + C^2} + (d+2T) \} - \text{ft.}$$

Since C is small compared to $(d+2T)$ when $\frac{\Delta}{N} \leq 5^\circ$, C^2 may be neglected under the radical sign. Then

$$2. R = \text{approx. } \frac{(2L - C)(d+2T)}{2C} - \text{ft. if } \frac{C}{d+2T} < 0.08$$

$$3.(a) z_1 = L \cos \frac{\Delta}{N} - \text{ft.}$$

$$(b) z_2 = L [\cos \frac{\Delta}{N} + \cos 2(\frac{\Delta}{N})] - \text{ft.}$$

$$z_n = L [\cos \frac{\Delta}{N} + \cos 2(\frac{\Delta}{N}) + \cos 3(\frac{\Delta}{N}) + \dots + \cos n(\frac{\Delta}{N})] - \text{ft.}$$

$$x_n = L \left[\frac{\sin(n+\frac{1}{2})(\frac{\Delta}{N}) - \sin \frac{1}{2}(\frac{\Delta}{N})}{2 \sin \frac{1}{2}(\frac{\Delta}{N})} \right] - \text{ft.}$$

$$4.(a) y_1 = L \sin \frac{\Delta}{N} - \text{ft.}$$

$$(b) y_2 = L [\sin \frac{\Delta}{N} + \sin 2(\frac{\Delta}{N})] - \text{ft.}$$

$$y_n = L [\sin \frac{\Delta}{N} + \sin 2(\frac{\Delta}{N}) + \sin 3(\frac{\Delta}{N}) + \dots + \sin n(\frac{\Delta}{N})] - \text{ft.}$$

$$y_n = L \left[\frac{\cos \frac{1}{2}(\frac{\Delta}{N}) - \cos (n+\frac{1}{2})(\frac{\Delta}{N})}{2 \sin \frac{1}{2}(\frac{\Delta}{N})} \right] - \text{ft.}$$

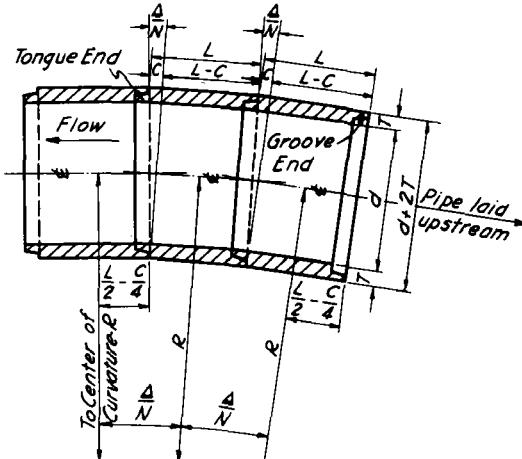


Fig. 2

NOMENCLATURE AND SYMBOLS

R = Radius of curvature - ft.; Distance from center of curve to £ of pipe.
 Δ = Central angle of curve = Angle between £ tangents.
 N = Number of identically cut sections in curve.

d = Inside diameter of pipe - ft.
 T = Wall thickness of concrete pipe - ft.
 L = Length of long side of elbow section - ft.
 C = Cut or bevel on tongue end of pipe section - ft. See Fig. 2.

z_n = Offset dimension of outside edge of n^{th} section from Y-axis - ft.

y_n = Offset dimension of outside edge of n^{th} section from X-axis - ft.

STRUCTURAL DESIGN: CIRCULAR CURVE, DIMENSIONING AND LAYOUT FOR REINFORCED CONCRETE SECTIONAL PIPE.

EXAMPLE

Problem: A reinforced concrete pipe with internal diameter of 60 inches and wall thickness of 6" is to be laid on a curve having a central angle (Δ) of $38^{\circ}16'$. The radius of curvature is to be kept as small as reasonably feasible using standard lengths of pipe and normal fabricating practice. Compute the required cut and coordinates for layout of this pipe curve.

Solution:

The radius of curvature (R) will be smallest for short lengths (L) of pipe and large values of Δ/N . Choose a short standard length $L=4'$ and hold Δ/N as close to, but not over, 5° as possible. Choose number (N) of cut sections of pipe in the curve as 8,

$$\frac{\Delta}{N} = \frac{38^{\circ}16'}{8} = 4^{\circ}47'$$

Solve for the cut (C) as follows:

$$\tan(\Delta/N) = \tan 4^{\circ}47' = 0.08368$$

$$= \frac{C}{d+2T} = \frac{C}{60+12} = \frac{C}{72} \text{ or}$$

$$C = 0.08368 \times 72 = 6.02496 \text{ inches *}$$

This cut, to the closest $1/8"$ for manufacturing purposes, is $C=6.0$ inches. Tolerances for pipe cut $C=6.0"$ will allow the use of the value $C=6.02496"$ for calculation purposes throughout the rest of the problem. The radius of curvature (R) of the $\frac{1}{8}$ of the pipe is

$$R = \frac{(2L-C)(d+2T)}{2C}$$

$$= \frac{[8 - \frac{1}{12}(6.02496)][5 + (2 \times \frac{1}{12} \times 6)]}{2 \times \frac{1}{12} \times 6.02496}$$

$$R = 44.31 \text{ ft.}$$

The point of tangency of the curve is located

$$\left(\frac{L}{2} - \frac{C}{4}\right) = \frac{4}{2} - \frac{6.02496}{4 \times 12} = 1.87 \text{ ft.}$$

downstream from the first cut section to be placed. The offsets to the outside edge of pipe which will be used in laying the pipe are given on the form Calculation Sheet, sheet 3 of 3.

*Permissible to use inches here if d & T are in inches.

REFERENCE

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ENGINEERING STANDARDS UNIT

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SHEET 2 OF 3

DATE 1-10-50

STRUCTURAL DESIGN: CIRCULAR CURVE, DIMENSIONING AND LAYOUT FOR REINFORCED CONCRETE SECTIONAL PIPE.

CALCULATIONS FOR OFFSETS

$$x_n = L \left[\cos \frac{\Delta}{N} + \cos 2 \left(\frac{\Delta}{N} \right) + \dots + \cos n \left(\frac{\Delta}{N} \right) \right] = L \sum_{j=1}^n \cos j \left(\frac{\Delta}{N} \right) - \text{ft.}$$

n	$n \frac{\Delta}{N}$	$\cos n \left(\frac{\Delta}{N} \right)$	$\sum_{j=1}^n \cos j \frac{\Delta}{N}$	$x_n = L \sum_{j=1}^n \cos j \frac{\Delta}{N} - \text{ft}$
1	4°-47'	0.99652	0.99652	3.99
2	9°-34'	0.98609	1.98261	7.93
3	14°-21'	0.96880	2.95141	11.81
4	19°-08'	0.94476	3.89617	15.58
5	23°-55'	0.91414	4.81031	19.24
6	28°-42'	0.87715	5.68746	22.75
7	33°-29'	0.83405	6.52151	26.09
8	38°-16'	0.78514	7.30665	29.23

Total (Check) 7.30665

$$y_n = L \left[\sin \frac{\Delta}{N} + \sin 2 \left(\frac{\Delta}{N} \right) + \dots + \sin n \left(\frac{\Delta}{N} \right) \right] = L \sum_{j=1}^n \sin j \left(\frac{\Delta}{N} \right) - \text{ft.}$$

n	$n \frac{\Delta}{N}$	$\sin n \left(\frac{\Delta}{N} \right)$	$\sum_{j=1}^n \sin n \frac{\Delta}{N}$	$y_n = L \sum_{j=1}^n \sin j \frac{\Delta}{N} - \text{ft}$
1	4°-47'	0.08339	0.08339	0.33
2	9°-34'	0.16620	0.24959	1.00
3	14°-21'	0.24784	0.49743	1.99
4	19°-08'	0.32777	0.82520	3.30
5	23°-55'	0.40541	1.23061	4.92
6	28°-42'	0.48022	1.71083	6.84
7	33°-29'	0.55169	2.26252	9.05
8	38°-16'	0.61932	2.88184	11.53

Total (Check) 2.88184

REFERENCE

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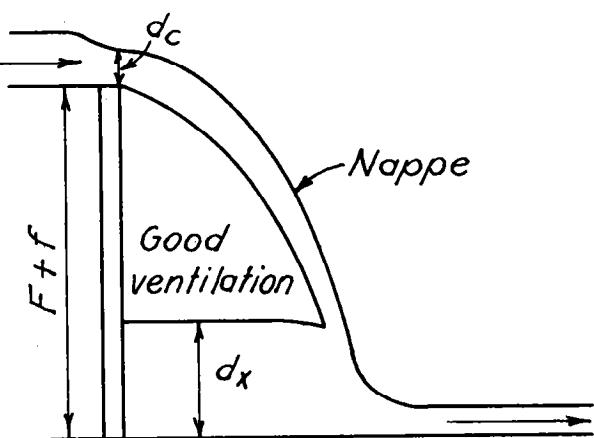
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SHEET 3 OF 3

DATE 1-10-50

DROP SPILLWAYS: DEPTH OF STANDING WATER BEHIND NAPPE OF DROP SPILLWAY

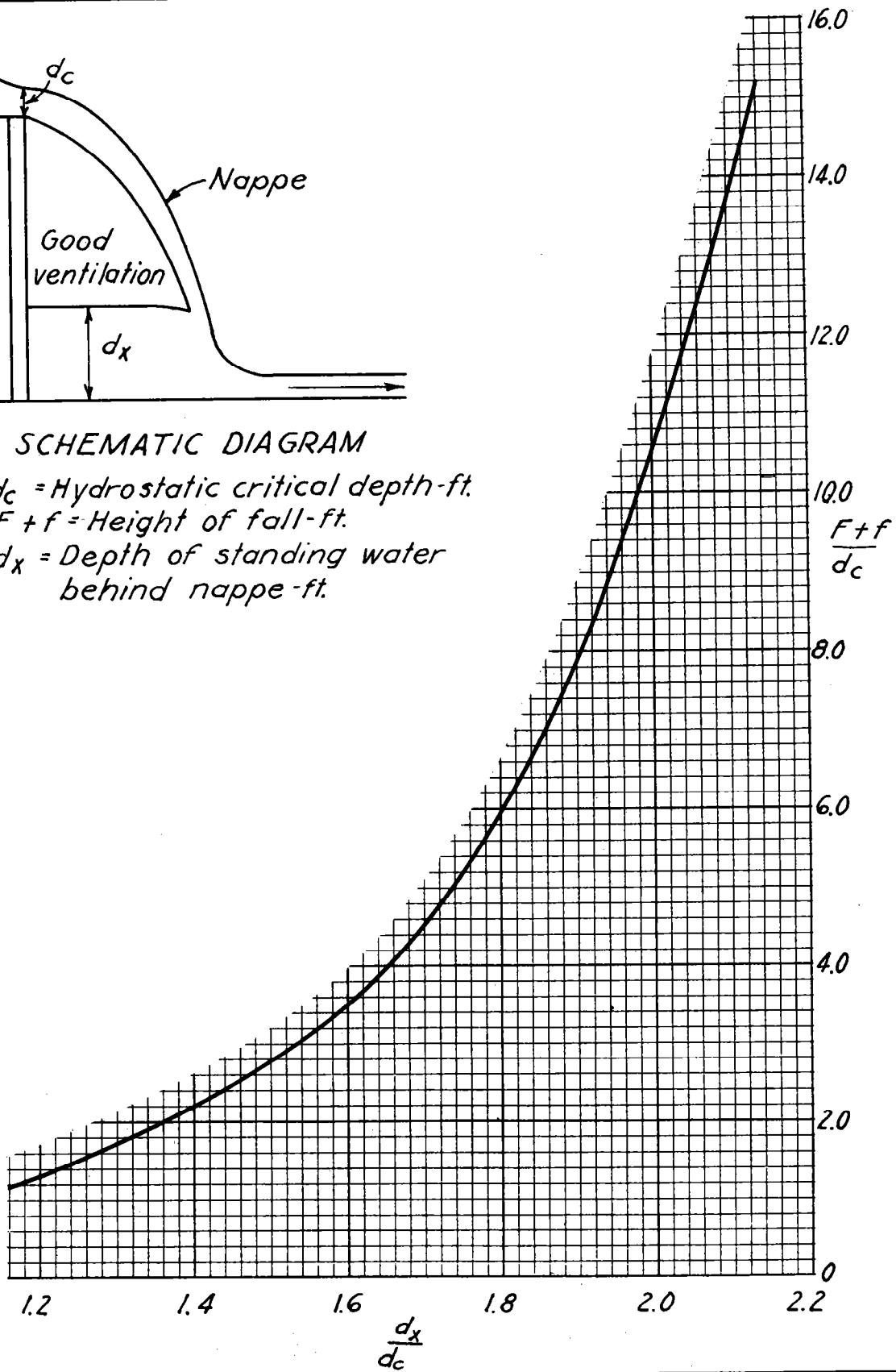


SCHEMATIC DIAGRAM

d_c = Hydrostatic critical depth-ft.

$F+f$ = Height of fall-ft.

d_x = Depth of standing water
behind nappe-ft.



REFERENCE

Proceedings - ASCE Transaction
No. 108, 1943, Paper No. 2204
by Walter L. Moore, Page 1343

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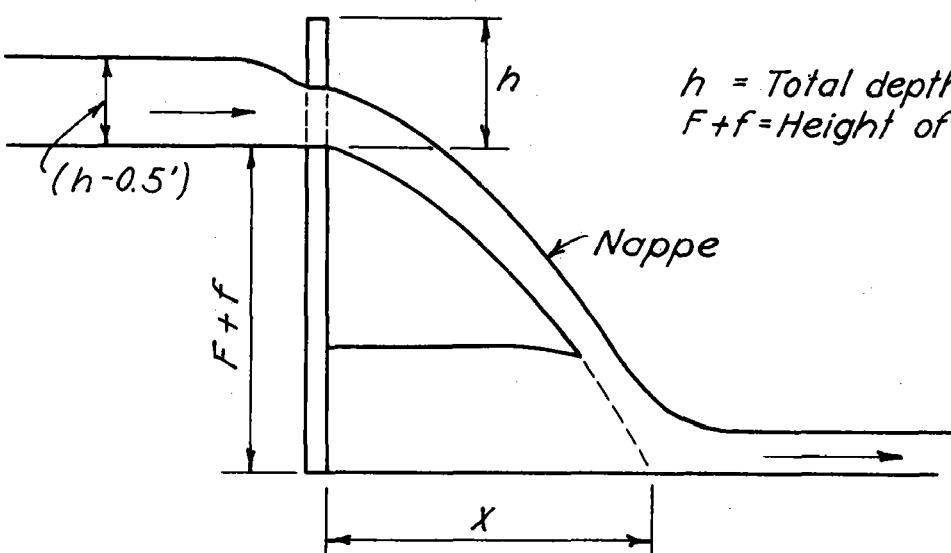
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SHEET 1 OF 2

DATE 1-27-50

DROP SPILLWAYS: APPROXIMATE HORIZONTAL DISTANCE, (X), TRAVELED BY THE NAPPE OVER A DROP SPILLWAY



SCHEMATIC DIAGRAM

$$X = 1.185(F+f)^{\frac{1}{2}}(h-0.5')^{\frac{1}{2}}$$

		Value of X in feet								
$F+f$	h	2'-0"	2'-6"	3'-0"	3'-6"	4'-0"	4'-6"	5'-0"	5'-6"	6'-0"
4'-0"	2.90	3.35	3.75	4.10	4.43	4.74	5.03	5.30	5.80	
5'-0"	3.25	3.75	4.18	4.59	4.96	5.30	5.62	5.92	6.49	
6'-0"	3.55	4.10	4.59	5.03	5.43	5.80	6.16	6.49	7.11	
7'-0"	3.84	4.44	4.96	5.43	5.87	6.27	6.65	7.01	7.68	
8'-0"	4.11	4.74	5.30	5.80	6.27	6.70	7.11	7.49	8.21	
9'-0"	4.35	5.03	5.62	6.16	6.65	7.11	7.54	7.95	8.71	
10'-0"	4.59	5.30	5.92	6.49	7.01	7.49	7.95	8.38	9.18	
11'-0"	4.81	5.56	6.21	6.81	7.35	7.86	8.34	8.79	9.63	
12'-0"	5.03	5.80	6.49	7.11	7.68	8.21	8.71	9.18	10.05	
13'-0"	5.23	6.04	6.76	7.40	7.99	8.55	9.06	9.55	10.46	
14'-0"	5.43	6.27	7.01	7.68	8.30	8.87	9.41	9.91	10.86	

Note: Velocity of approach neglected

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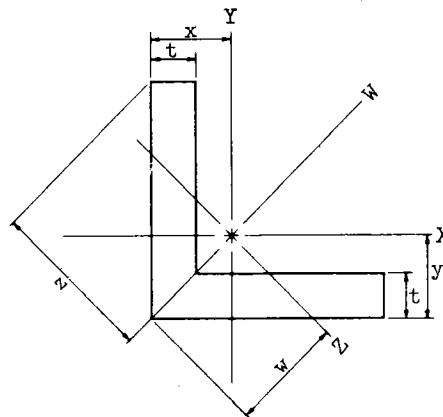
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SHEET 2 OF 2

DATE 1-27-50

STRUCTURAL DESIGN: STEEL ANGLES WITH EQUAL LEGS



Size in.	t in.	Weight lb/ft	Area in ²	x or y in.	z in.	w in.	Axis Z-Z		
							I in ⁴	S in ³	r in.
8 x 8	1 1/8	56.9	16.7	2.41	5.66	3.41	40.8	12.0	1.56
	1	51.0	15.0	2.37	5.66	3.35	36.7	11.0	1.56
	7/8	45.0	13.2	2.32	5.66	3.28	32.6	9.93	1.57
	3/4	38.9	11.4	2.28	5.66	3.22	28.4	8.81	1.58
	5/8	32.7	9.61	2.23	5.66	3.16	24.1	7.62	1.58
	9/16	29.5	8.68	2.21	5.66	3.12	21.8	6.99	1.59
	1/2	26.4	7.75	2.19	5.66	3.09	19.6	6.34	1.59
6 x 6	1	37.4	11.0	1.86	4.24	2.64	15.0	5.69	1.17
	7/8	33.1	9.73	1.82	4.24	2.57	13.3	5.18	1.17
	3/4	28.7	8.44	1.78	4.24	2.51	11.6	4.63	1.17
	5/8	24.2	7.11	1.73	4.24	2.45	9.87	4.03	1.18
	9/16	21.9	6.43	1.71	4.24	2.41	8.98	3.72	1.18
	1/2	19.6	5.75	1.68	4.24	2.38	8.07	3.39	1.18
	7/16	17.2	5.06	1.66	4.24	2.35	7.15	3.04	1.19
	3/8	14.8	4.36	1.64	4.24	2.32	6.20	2.67	1.19
	5/16	12.4	3.65	1.62	4.24	2.29	5.23	2.29	1.20
	7/8	27.2	7.98	1.57	3.54	2.22	7.56	3.41	0.973
5 x 5	3/4	23.6	6.94	1.52	3.54	2.15	6.59	3.06	0.975
	5/8	19.9	5.86	1.48	3.54	2.09	5.60	2.68	0.978
	1/2	16.2	4.75	1.43	3.54	2.03	4.59	2.26	0.983
	7/16	14.2	4.18	1.41	3.54	2.00	4.07	2.04	0.986
	3/8	12.3	3.61	1.39	3.54	1.96	3.54	1.80	0.990
	5/16	10.3	3.03	1.37	3.54	1.93	2.99	1.55	0.994
	3/4	18.5	5.44	1.27	2.83	1.80	3.29	1.83	0.778
4 x 4	5/8	15.7	4.61	1.23	2.83	1.74	2.80	1.61	0.779
	1/2	12.8	3.75	1.18	2.83	1.67	2.29	1.37	0.782
	7/16	11.3	3.31	1.16	2.83	1.64	2.04	1.24	0.785
	3/8	9.73	2.86	1.14	2.83	1.61	1.77	1.10	0.788
	5/16	8.17	2.40	1.12	2.83	1.58	1.50	0.953	0.791
	1/4	6.59	1.94	1.09	2.83	1.55	1.22	0.793	0.795
	3 1/2 x 3 1/2	1/2	11.1	3.25	1.06	2.47	1.50	1.01	0.683
	7/16	9.77	2.87	1.04	2.47	1.46	1.35	0.919	0.684
	3/8	8.45	2.48	1.01	2.47	1.43	1.17	0.818	0.687
	5/16	7.11	2.09	0.990	2.47	1.40	0.995	0.710	0.690
	1/4	5.74	1.69	0.968	2.47	1.37	0.812	0.593	0.694

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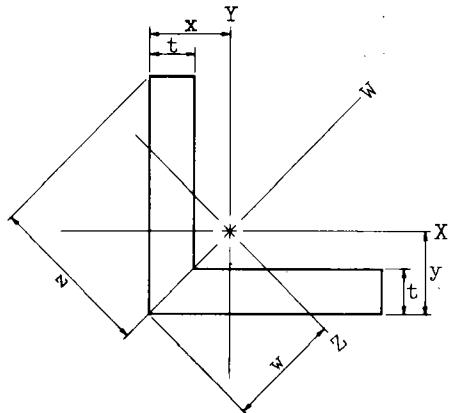
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SHEET 1 OF 2

DATE 4 - 64

STRUCTURAL DESIGN: STEEL ANGLES WITH EQUAL LEGS



Size in.	t in.	Weight lb/ft	Area in ²	x or y in.	z in.	w in.	Axis Z-Z		
							I in ⁴	S in ³	r in.
3 x 3	1/2	9.36	2.75	0.932	2.12	1.32	0.938	0.712	0.584
	7/16	8.28	2.43	0.910	2.12	1.29	0.833	0.647	0.585
	3/8	7.18	2.11	0.888	2.12	1.26	0.726	0.578	0.587
	5/16	6.05	1.78	0.865	2.12	1.22	0.617	0.504	0.589
	1/4	4.89	1.44	0.842	2.12	1.19	0.504	0.423	0.592
	3/16	3.71	1.09	0.820	2.12	1.16	0.388	0.334	0.596
2 1/2 x 2 1/2	1/2	7.66	2.25	0.806	1.77	1.14	0.533	0.468	0.487
	3/8	5.90	1.73	0.762	1.77	1.08	0.412	0.382	0.487
	5/16	4.98	1.46	0.740	1.77	1.05	0.350	0.335	0.489
	1/4	4.04	1.19	0.717	1.77	1.01	0.287	0.283	0.491
	3/16	3.07	0.902	0.694	1.77	0.982	0.221	0.225	0.495
2 x 2	3/8	4.63	1.36	0.636	1.41	0.899	0.206	0.229	0.389
	5/16	3.92	1.15	0.614	1.41	0.868	0.175	0.201	0.390
	1/4	3.19	0.938	0.592	1.41	0.837	0.143	0.171	0.391
	3/16	2.43	0.715	0.569	1.41	0.805	0.111	0.138	0.394
	1/8	1.65	0.484	0.546	1.41	0.773	0.0766	0.0991	0.398
1 3/4 x 1 3/4	1/4	2.76	0.813	0.529	1.24	0.748	0.0947	0.127	0.341
	3/16	2.11	0.621	0.506	1.24	0.716	0.0733	0.102	0.343
	1/8	1.44	0.422	0.484	1.24	0.684	0.0507	0.0742	0.347
1 1/2 x 1 1/2	1/4	2.34	0.688	0.466	1.06	0.659	0.0586	0.0890	0.292
	3/16	1.79	0.527	0.444	1.06	0.628	0.0454	0.0723	0.293
	1/8	1.22	0.359	0.421	1.06	0.596	0.0315	0.0529	0.296
1 1/4 x 1 1/4	1/4	1.91	0.563	0.403	0.884	0.570	0.0333	0.0585	0.243
	3/16	1.48	0.434	0.381	0.884	0.539	0.0257	0.0477	0.244
	1/8	1.01	0.297	0.359	0.884	0.507	0.0179	0.0353	0.246
1 x 1	1/4	1.49	0.438	0.339	0.707	0.480	0.0168	0.0350	0.196
	3/16	1.16	0.340	0.318	0.707	0.450	0.0129	0.0286	0.194
	1/8	0.798	0.234	0.296	0.707	0.418	0.00896	0.0214	0.196

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